### **Biomass Energy**

- What is biomass?
- Chemical and physical properties
- Biomass and energy thermal conversion to heat and electricity or syngas and hydrolysis/bioprocesses to liquid and gaseous fuels
- Biomass resources and production
- Biomass to electricity
- Biomass to biofuels and hydrogen
  - Grain versus residual lignin-cellulosic feed stocks
  - Gasification, hydrolysis, bioconversion processes
- Biorefineries employing modern biotechnology

# Acknowledgements

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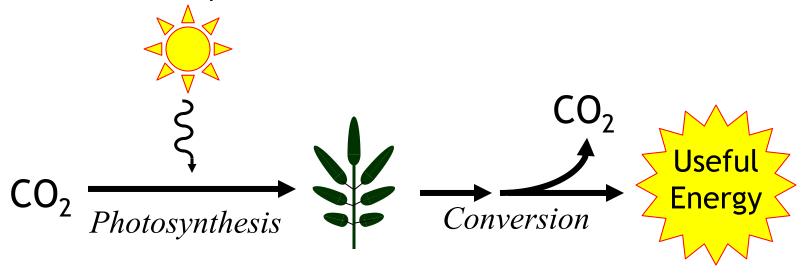
Richard Truly, Stan Bull and NREL staff

Terry Adams and Brian Appel of CWT

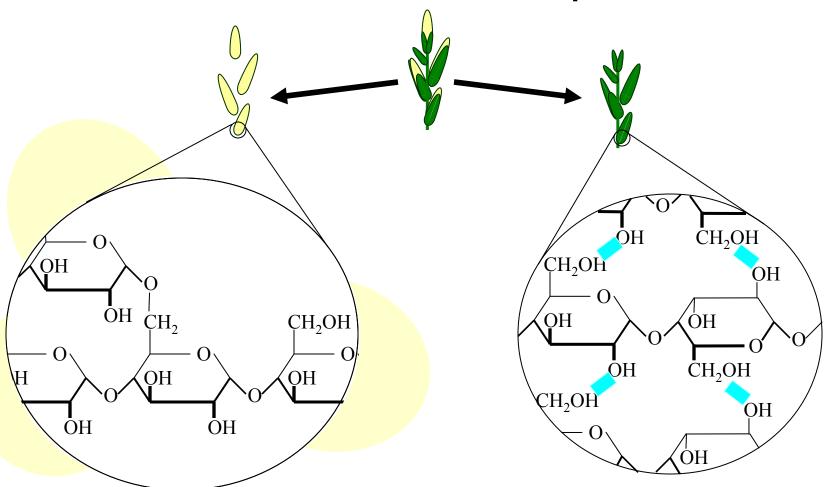
Plus many others

#### **Biomass Attributes**

- Renewable
- Connected to farming economics
- Multiuse food, shelter, energy, materials
- Environmental concerns include land and water use, fertilizer and other nutrient requirements
- Naturally diffuse and distributed harvesting and transport and distribution are important



## Molecular Plant Composition



### **Photosynthesis**

- Biomass energy is a form of solar energy
- Solar energy is captured via photosynthesis as carbon dioxide is incorporated as fixed carbon during the growth stage of all biomass
- Average solar incidence is about 4000 W/m<sup>2</sup>/day
- Biomass capture efficiency is  $\sim 1\%$
- Thin film photovoltaic efficiency is  $\sim 10\%$

light, chlorophyll  

$$nCO_2 + nH_2O \rightarrow (CH_2O)_n + O_2$$

### Lignocellulosic Properties

- Macrostructure is polymorphous
  - Crystalline regions
  - Amorphous regions
- Heterogeneous
  - Cellulose, hemicellulose, lignin
- Properties characterized in terms of
  - Degree of polymerization, accessible surface area, lignin distribution

### Lignin

- The major noncarbohydrate, polyphenolic structural constituent of wood and other plant material that encrusts the cell walls and cements the cells together
- A highly polymeric substance, with a complex, cross-linked, highly aromatic structure of molecular weight about 10,000 derived principally from coniferyl alcohol (C10H12O3) by extensive condensation polymerization
- Higher heating value: HHV=9111 Btu/lb

### Cellulose

- Composed of long chains of  $\beta$ -glucose linked together (repeating unit  $C_6H_{10}O_4$ )
- Principal constituent for the structural framework of wood and other biomass cells
- The ß-linkages form linear chains which are highly stable and resistant to chemical attack because of the high degree of hydrogen bonding that occurs between chains of cellulose, inhibiting the flexing of the molecules that must occur in the hydrolytic breaking of the glycosidic linkages
- Hydrolysis can reduce cellulose to a cellobiose (repeating unit  $C_{12}H_{22}O_{11}$ ) and ultimately to glucose,  $C_6H_{12}O_6$
- Higher heating value: HHV = 7500 Btu/lb

### Hemicellulose

- Composed of short, highly branched chains of five different sugars
- Contains five-carbon sugars (usually D-xylose and L-arabinose) and six-carbon sugars (D-galactose, D-glucose, and D-mannose) and uronic acid
- Sugars are highly substituted with acetic acid
- Branched nature of hemicellulose renders it amorphous and relatively easy to hydrolyze to its constituent sugars compared to cellulose

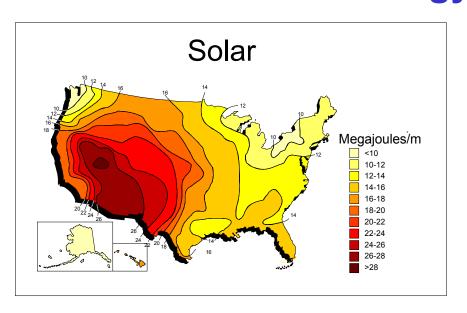
### Starch

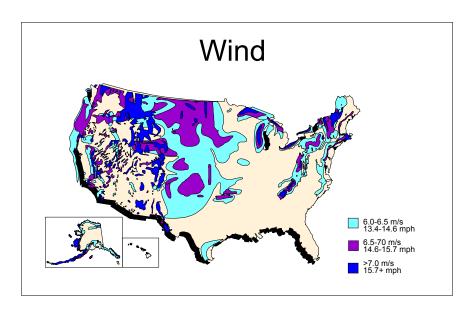
- Composed of long chains of  $\alpha$ -glucose molecules linked together (repeating unit  $C_{12}H_{16}O_5$ )
- Linkages occur in chains of  $\alpha$ -1,4 linkages with branches formed as a result of  $\alpha$ -1,6 linkages
- Widely distributed and stored in all grains and tubers
- Due to  $\alpha$  linkages in starch, this polymer is highly amorphous, and more readily broken down by enzyme systems into glucose
- Gross heat of combustion: Q<sub>v</sub>(gross)=7560 Btu/lb

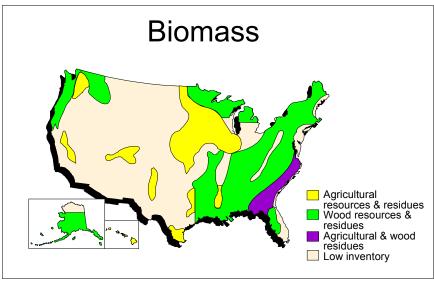
## **Corn Composition**

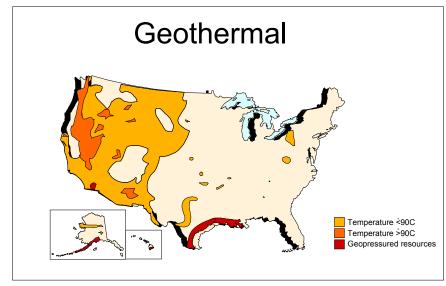
<u>Grain</u>		<u>50%</u>	Stover		<u>50%</u>
•	Starch	72.0%	•	Cellulose	37.3%
•	Cellulose/ Hemicellulose	10.5%	•	Hemicellulose	24.1%
			•	Lignin	17.5%
•	Protein	9.5%	•	Acetate	2.0%
•	Oil	4.5%	•	Extractives	13.0%
•	Sugar	2.0%	•	Ash	6.1%
•	Ash	1.5%	•	Moisture	15%
•	Moisture	15%		1,1010,0010	10 / 0

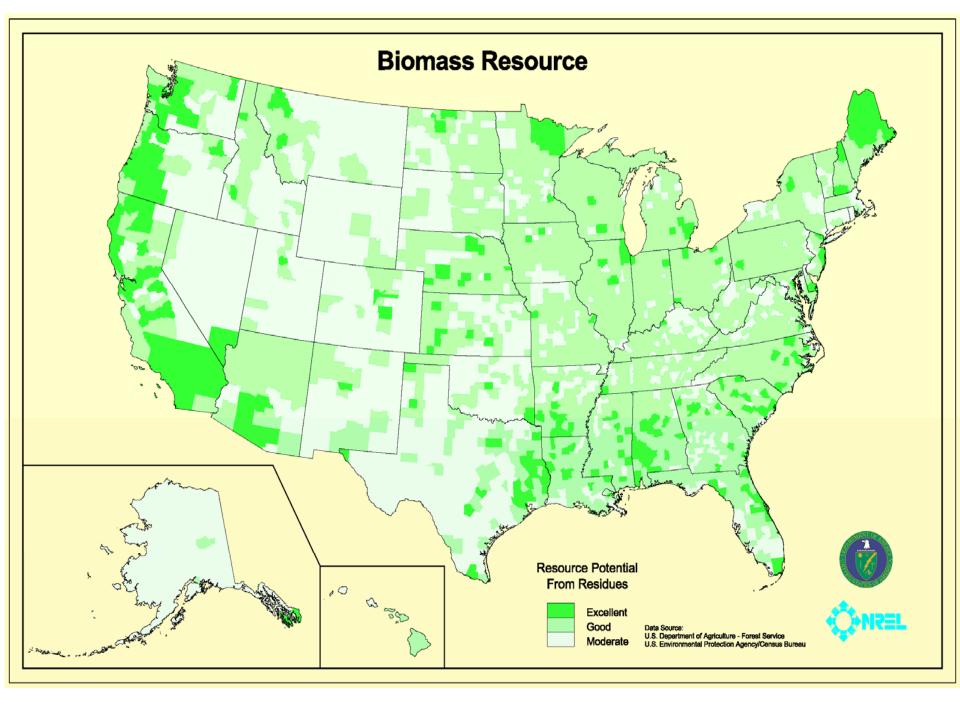
### **U.S.** Renewable Energy Resource Assessment











### Bioethanol today in the United States

- Corn grain is the feedstock
  - with a current capacity of ~144 M dry tons
  - equivalent to 10 14 B gallons of ethanol
  - ~10% of U.S. fuel consumption
- Current ethanol production is ~2 B gallons
- Liquid fuel additive/replacement
  - environmentally friendly oxygenate
  - fuel flexible cars can use blends up to 85% ethanol
- Subsidized heavily to make it competitive with gasoline

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Economics is important

# Ethanol From Corn and Residual Cellulosic Biomass US situation

Federally Idled U.S.
 Cropland

- 60 million acres (a)

 Possibly Available for Energy Crops

- 35 million acres (a)

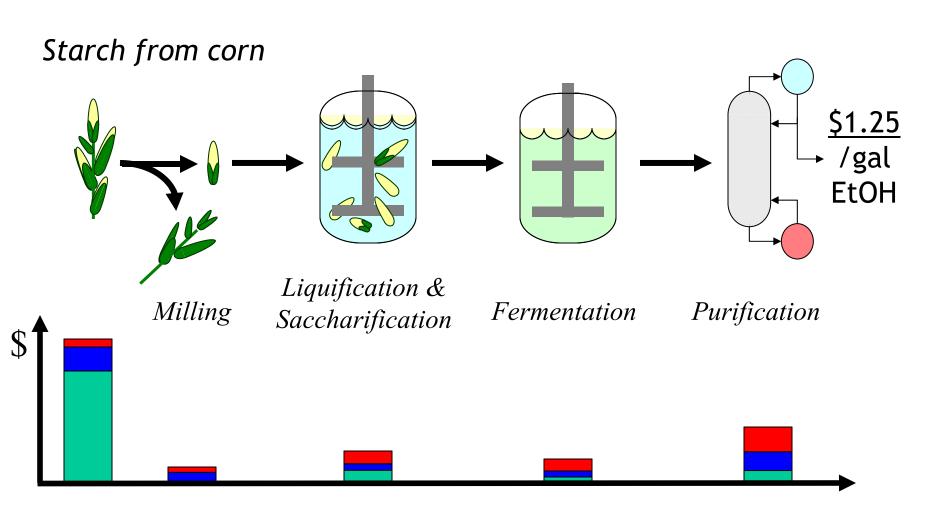
• Ethanol Yield
Fermentation of
Cellulosic, Advanced
Technology

- 107.7 gallons/ton (a)

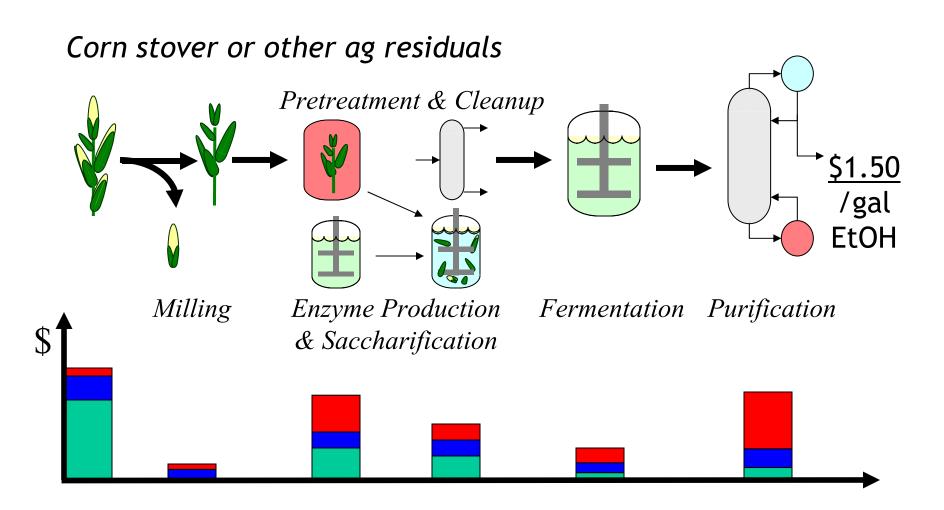
- At 8.4 ton/acre => 905 gallons/acre (a)
- Ethanol Yield from Corn Fermentation (Large Plant)
- 275 gallons/acre (b)

Sources: (a) Lynd (1996), (b) Pimentel (1991)

# Current technology – bioethanol from grain corn feedstock



# New technology – bioethanol from lignin-cellulosic feedstocks

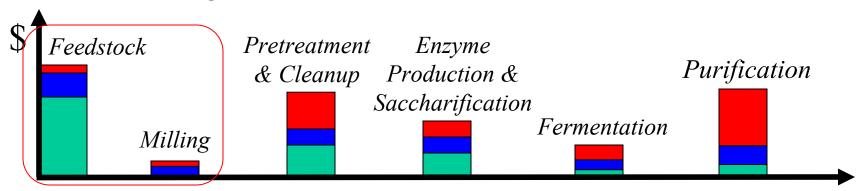


### Comparing costs

#### **Current Starch Process**



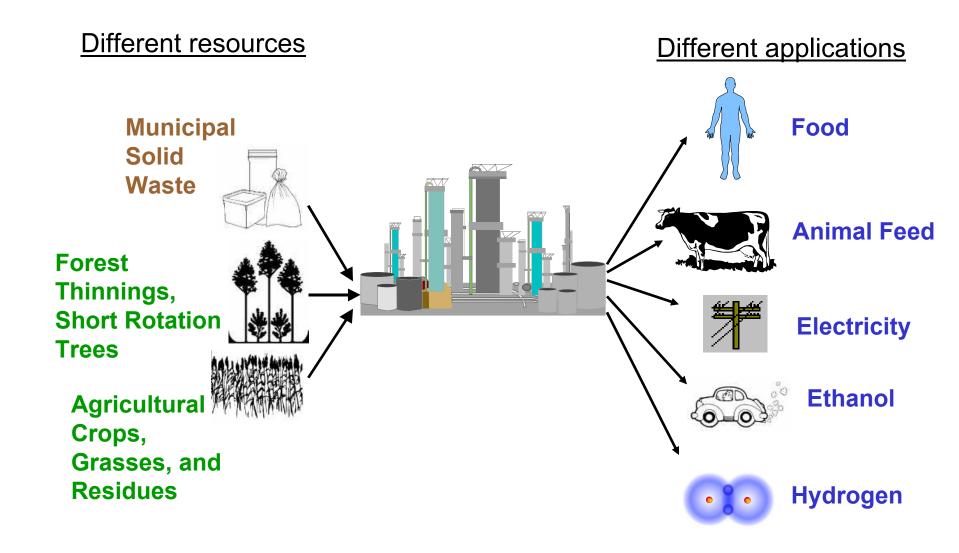
#### Estimated Lignocellulosic Process

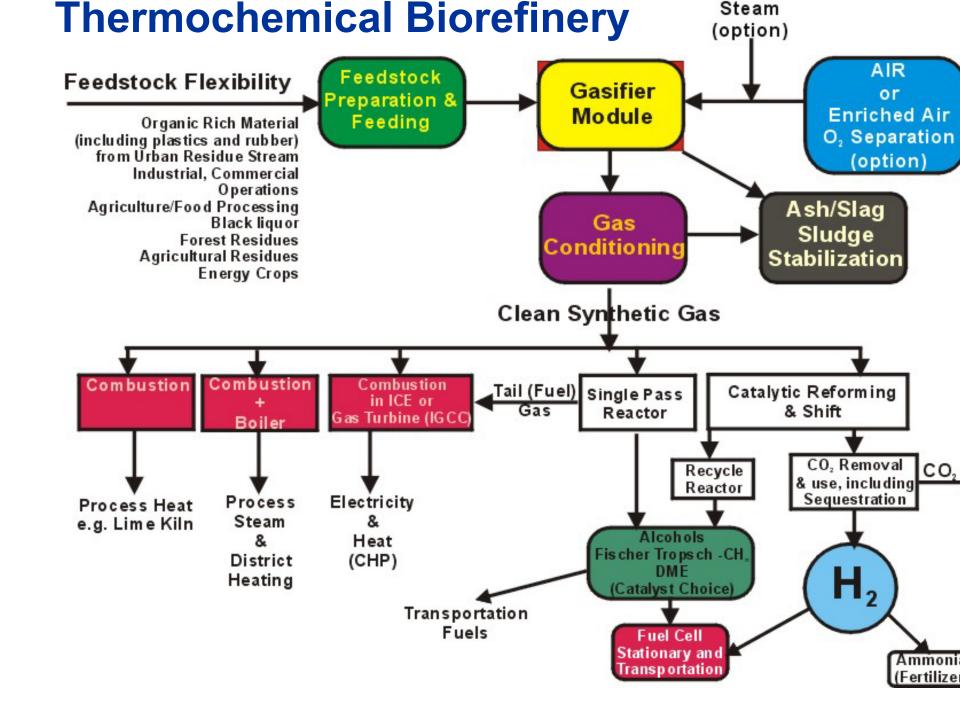


## Opportunities for Biotechnology

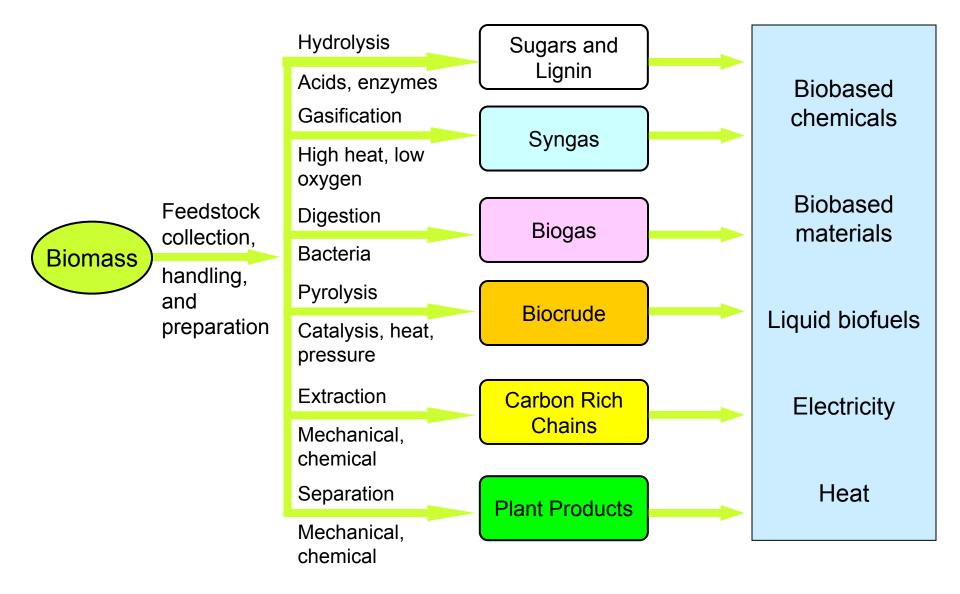
- Fermentation
  - Yeasts that can:
    - Use a broader substrate spectrum
    - Have higher yields
    - Are resistant to ethanol or pretreated substrates
  - Production of more valuable co-products
- Improved catalysts -- enzyme production
- Genetic engineering of plant feedstocks

## Transitioning to biorefineries





## **Biorefinery "Platforms"**



# Biomass-To-Electricity Examples of Installed U.S. Capacity

Type of Biomass	Number of	Capacity, MW
	Installations	
Wood	259	5,332
Pulping Liquor	6	443
Bagasse and Other Agricultural Residue	39	669
Digester Gas	61	112
Landfill Gas	174	583
Tires	3	69
Total (Above + Other Sources)	678	10,006

Source: Adapted From Table 5-2 T.C. Schweizer, et al., EPRI Report No.

TR-111893 (1998).

# Biomass to Electricity – Challenges to Broader-Based Market Share

- Low heat to power efficiency of combustion steam turbines
  - 18-24% (14,000-19,000 Btu/kWh)
- Supply stability and economics
- Alkali and other trace metal deposits and emissions
- Particulate Deposits and Emissions
- NO<sub>x</sub> Emissions
- Cost of Electricity
  - \$0.065 0.08/kWh
- Lower Energy Density
  - Oxygen = 30-45 wt % dry basis
- Use of Land, Water, Nutrients
- Displacement of Higher Value Crops

### Biogas

- $\sim \frac{1}{2} \text{ CH}_4, \frac{1}{2} \text{ CO}_2$
- From Anaerobic Digestion of wet Biomass
  - Animal, Human Wastes
  - Sewage Sludge
  - Crop Residues
  - NOT Lignin
- By-Products: Nitrogen-rich Sludge (Fertilizer) and Fewer Pathogens
- Extensive Use in India and China (Millions of Digesters); Industrialized Countries (Stockyards, Municipal Sewage, ~5000 Digestors)
- Major Goals
  - Environmental Neutralization of Waste
  - Fertilizer From Waste

<sup>a</sup>Source: Larsen (1993)

### Biogas from Anaerobic Digestion

- Gas Production Rates
  - 0.2 Nm³/m³/day Floating or Fixed Cover Digesters (Villages: China, India)
  - 4-8 Nm³/m³/day industrial Scale Technology (Dilute Industrial, Municipal Wastes)
- Estimated Costs of Biogas \$/million Btu

Household 11.6

– Village 5.8

Industrial0.7-1.1

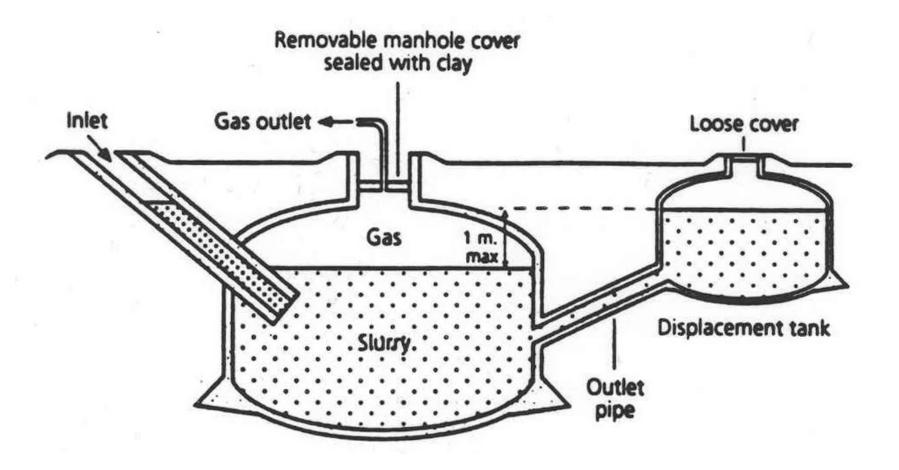
Source: Larson (1993)

# Anaerobic Digestion Process Chemistry & Technology

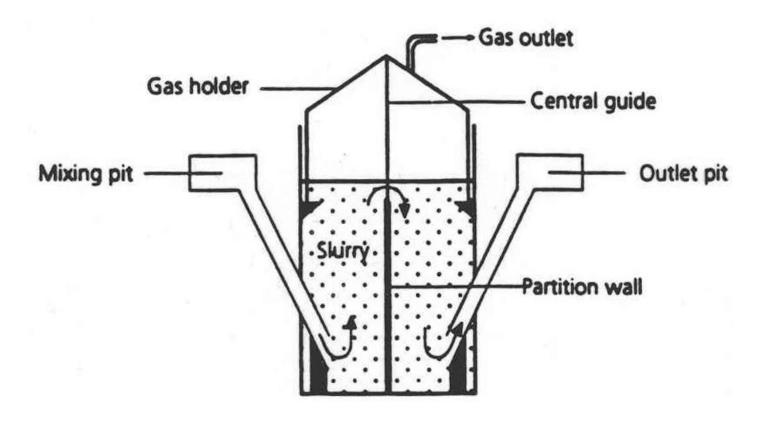
- 35-55°C
- Process Variables: pH, feedrate & C/N ratio, solids residence time (SRT), hydraulic residence time (HRT), stirring
- Simple technologies SRT and HRT of order weeks

Source: Larson (1993)

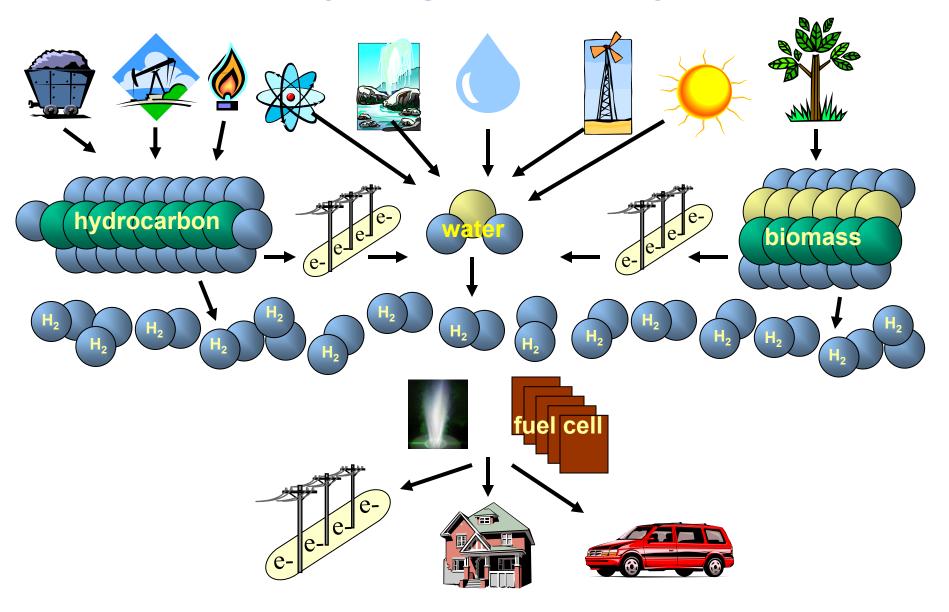
# Anaerobic Digester-Fixed Dome



## Anaerobic Digester-Floating Cover

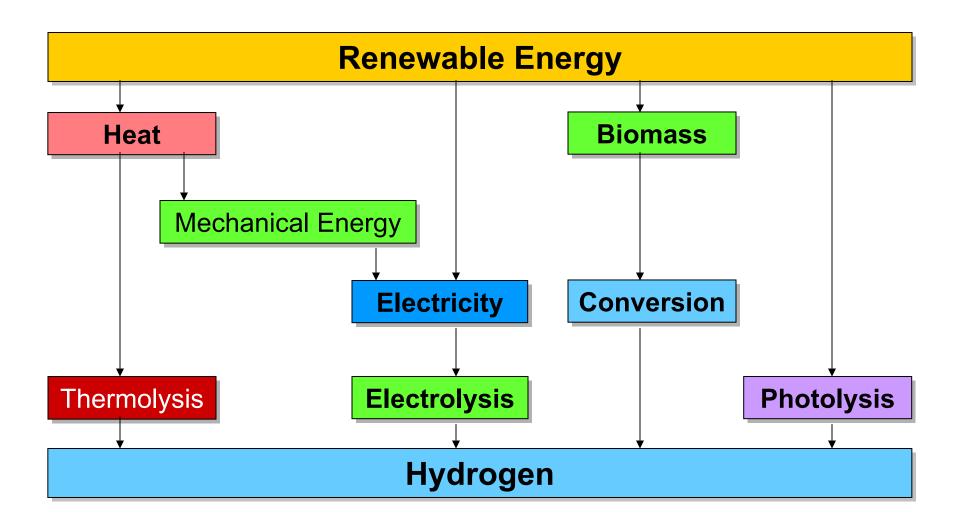


### **Hydrogen Pathways**



Hydrogen is only an energy carrier – it is produced from other energy sources.

# Renewable Paths to Hydrogen



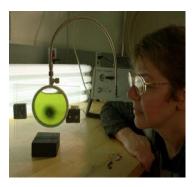
### **Hydrogen Production**



Wind Electrolysis



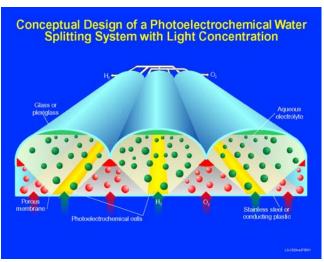
Biological Water-Gas Shift



Photobiological Production



Reforming Pyrolysis Streams



Photoelectrochemical Water Splitting

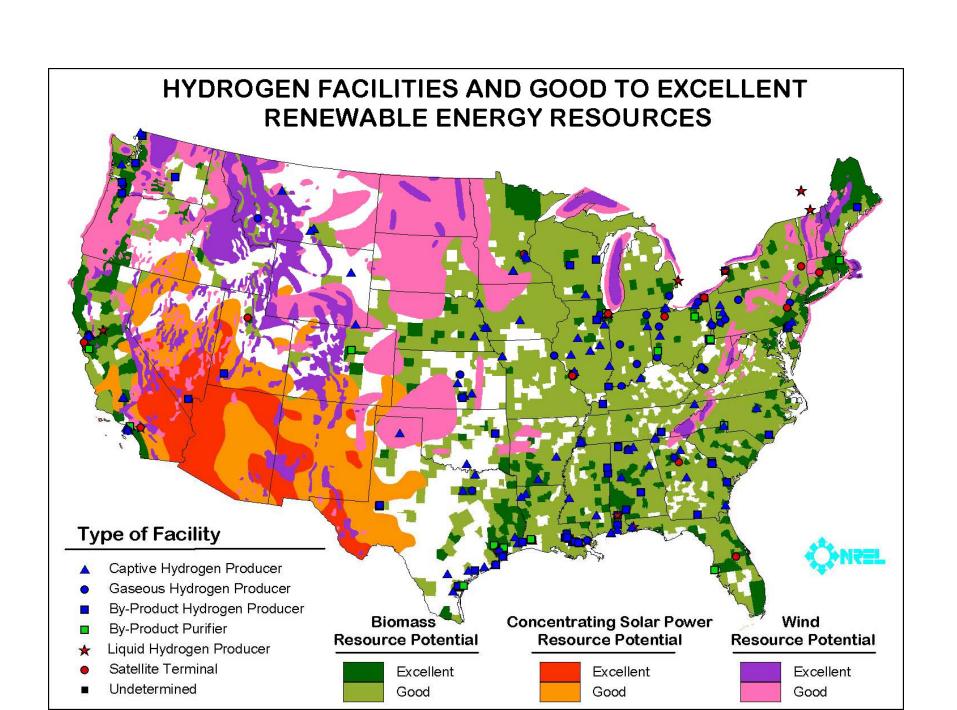


Solar Assisted Production

# Hydrogen via Biorefineries

- Reforming of pyrolysis or gasification streams
- Demonstrated in an industrial setting
- Potential Impact
  - Broad applicability; biomass resources in many regions
  - Broad economic potential for jobs and byproducts
- In the Future...
  - Farmers, loggers, recyclers work with biorefinery operators, who work with energy service providers, wh work with urban and rural developers, who work with transit agencies and consumers....
  - Biorefineries will provide fuels, materials, heat, power, and chemicals

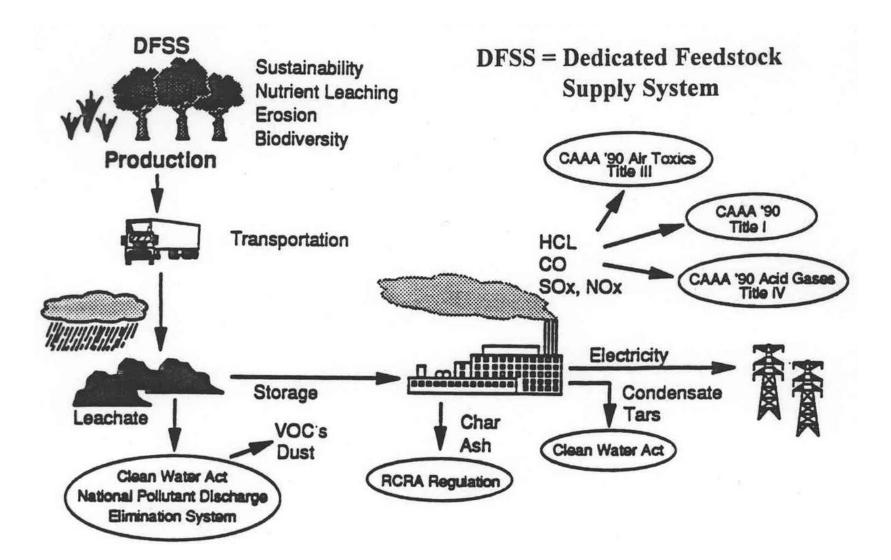




### Environmental issues for biomass

- 1. Land, Water, and Nutrient Consumption
- 2. Pollution From Growing & Harvesting
- 3. Effluents From Thermal Conversion Processes
- 4. Combustion Emissions
  - Centralized Steam, Electricity Generation Refuse Based Fuels:
    - Trace Hydrocarbons (PAH), Dioxins, Furans
    - Metals
    - HCI
  - Wood Stoves & Fireplaces
    - PAH
    - Other Complex Organics
    - Particulates
- 5. CO<sub>2</sub> Management
  - If Fossil and Biomass Consumption Offset by New Biomass Growth

## Environment & Biomass Power



## Opportunities for biomass

- 1. Reducing Greenhouse Gas CO<sub>2</sub>
- 2. Restoring Forest Resources
- 3. Renewable Carbon Source for Energy Future Dominated by Non-Carbon Based Electricity, e.g. Nuclear, Geothermal, and Solar. Biomass Becomes Significant Raw Material for:
  - Liquid Hydrocarbon Fuels
  - Chemicals
  - Other High Value Products

### Summary

- Commercial biomass makes contribution to global energy
- For example, in the US
  - 3% of Total
  - Roughly = 2/3 Hydro
  - Roughly = 2/5 Nuclear
- Biomass Percentage Contributions Much Higher in Some Countries, e.g. Brazil and as non-commercial biomass in many LDCs
- Combustion of Biofuels Major Outlet
  - Industrial = 2Q
  - Residential and Commercial = 0.5 Q
- Many Potential Benefits in Electric Power Generation Sector
  - Potentially CO<sub>2</sub> Neutral Clean Air Act Amendments
  - Low SO<sub>x</sub>
     Staged Capacity Additions
  - Co-Firing with Fossil FuelsDispatchable

### Summary (cont.)

- Biomass to electricity and fuels: R&D Opportunities and challenges
  - Increasing Conversion Efficiency
  - Better catalysts
  - Lower land and water use impacts
  - Harvesting and processing
- Municipal and food processing residuals provide opportunities
  - Scarcity of landfills
  - Concerns about disease vectors and toxins
- Environmental effects of biomass utilization warrant careful scrutiny--needs LCA approaches
- Advantages
  - Countermeasure to Global Climate Forcing by Fossil CO<sub>2</sub>
  - Renewable Carbon Source for Premium Products
  - Ecosystem Management: Forests, Water
  - Facilitate Transition to Lower Fossil Contribution
  - Genetically Tailored Crops: "Sunshine-to-Gasoline"
- Economics still is a Major Challenge

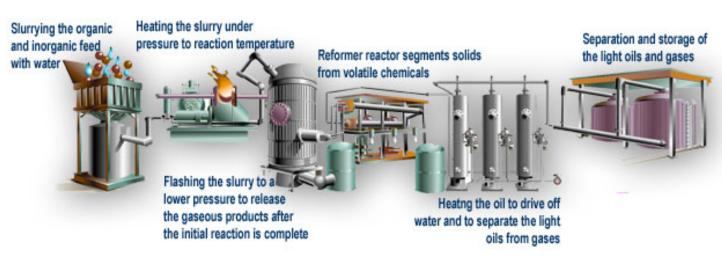
#### Biomass continued next time

- Dr. Terry Adams CTO Changing World Technologies Converting food processing wastes to fuels and other useful products using hydrothermal processing
- 2. Dr. Morgan Froling Wallenberg Fellow and Jeremy Johnson MIT Chemical Engineering LCA approaches for biorefineries: food and ag wastes to biobuels and other products
- 3. Michael Raab MIT and Agrivida

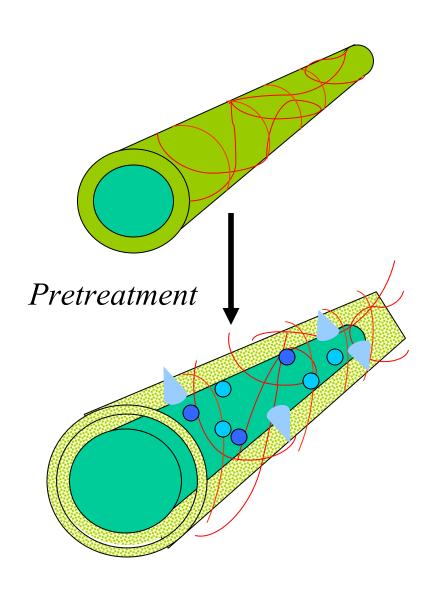
  Genetic engineering of plants to improve procressing of food crop residuals

### **CWT-Thermal Deploymerization Process**

- Changing World Technology (CWT) has developed a promising process to convert turkey offal and other wastes to useful products
- CWT has a plant in operation in Carthage, MO, co-located with a ConAgra turkey processing plant
- 210 T/D waste feed efficiently converted to 69.8 T/D TDP-40 oil,
   7.5 T/D fuel gas, 6.7 T/D carbon black, 33.6 T/D liquid fertilizer,
   and other useful products



# M. Raab - Agrivida process for engineering plants for energy production



## **Engineering Plants**