# Multivariate Statistical Analysis in Environmental Process

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### Contents

- I. Multivariate Analysis
  - MLR
  - PCA
  - PCR
  - PLS
- II. Application
  - Slurry-Fed Ceramic Melter (SFCM)



Why is the multivariate analysis important in chemical process?

• From DCS(Distributed Control System) etc., we obtain many correlated data.

How do we treat these data ?

- → Multivariate Analysis
- Monitoring process condition
- Fault detection
- Diagnosis

- Obtaining stable

- condition
- Development of

the productivity



### Chemical Analysis

- Calibration(training) and Prediction(test) steps
  - Find a model for its behavior (Y=f(X))
  - Test the model
- Mean-centering and scaling of variables
  - To make the calculation easier
  - Scaling
    - no scaling (same unit )
    - variance scaling (different unit) > variance =1



### Data structure

Classical methods of statistics - MLR Long and Lean **Underlying Assumptions** 

X-variables are independent. X-variables are exact.

Chemometrics - PCA, PLS, PCR Short and Fat - X-variables are not independent. - X-variables may have errors.



### MLR (Multiple Linear Regression)

$$y = b_{1}x_{1} + b_{2}x_{2} + b_{3}x_{3} + \dots + b_{m}x_{m} + e$$
  
in samples  

$$y = Xb + e \qquad \Longrightarrow \qquad \hat{b} = (X'X)^{-1}X'y$$

- Disadvantage
  - For m=n and m<n , the matrix conversion can cause problems</li>

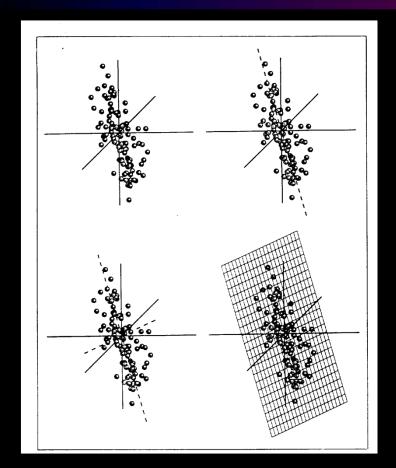


Multicollinearity of X (zero determinant) linear function among predictor variables

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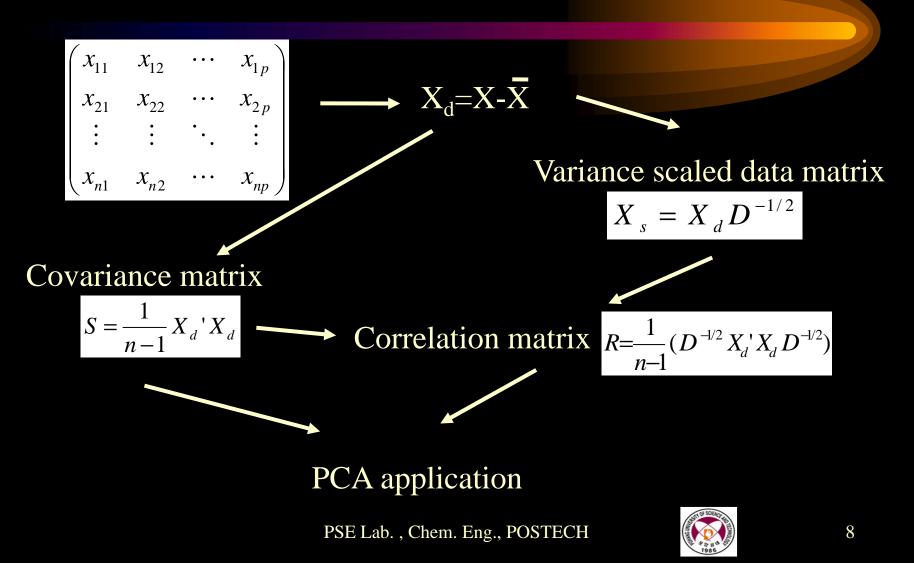
### PCA (Principal Component Analysis)



-Analyze a single block -Data compression and information extraction -PCA finds combinations of variables that describe major trends in a data set. -Think our body!! (We can specify our body with two dimension instead of using three dimension)



### Sequence of adapting PCA



Meaning of PCA

 $X=M_1+M_2+M_3+\ldots+M_r$ where X is rank r, M<sub>h</sub> is rank 1  $X = t_1 p_1' + t_2 p_2' + \dots + t_a p_a'$ = TP'

where  $t_h$  is score vector and  $p_h$  is loading vector

Caution :

모든 축들(PCs)과 그들에 대한 정사영값(Score vectors)을 이 용하여 시스템을 분석하는 것이 아니라 유일한 a개의 축들과 그것들에 투영된 정사영 값들만을 가지고 그들의 linear combination 으로 시스템을 근사하여 분석하게 된다.



### Finding principal components

 $X=U\Sigma V'=TP'$  $\therefore T=U\Sigma, V=P$ 

Correlated variable x

Z=P'X

S = P L P' or P' S P = L

where L is a diagonal matrix containing the ordered eigenvalues of S and P is unitary matrix whose columns are the normalized eigenvectors of S

Uncorrelated variable z

 $t_h = X p_h$ 



$$S = \begin{pmatrix} 1 & -2 & 0 \\ -2 & 5 & 0 \\ 0 & 0 & 2 \end{pmatrix} -$$

$$\lambda_{1} = 5.83$$
  $e_{1}' = [0.383, -0.924, 0]$   
 $\lambda_{2} = 2.00$   $e_{2}' = [0, 0, 1]$   
 $\lambda_{3} = 0.17$   $e_{3}' = [0.924, 0.383, 0]$ 

Principal component  $Y_1 = e_1'X$ ,  $Y_2 = e_2'X$ , ...,  $Y_p = e_p'X$ 

:. PC is  $Y_1 = 0.383X_1 - 0.924X_2$   $Y_2 = X_3$  $Y_3 = 0.924X_1 + 0.383X_2$ 

각각의 eigenvalue는 corresponding principal component의 variance가 된다



# NIPALS (Nonlinear Iterative Partial Least Squares)

- (1) take a vector  $x_j$  from X and call it  $t_h : t_h = x_j$
- (2) calculate  $p_h' = t_h' X/t_h' t_h \qquad \checkmark \qquad X = t_h p_h'$
- (3) normalize  $p_h$  to length 1:

 $\dot{p_{h \text{ new}}} = p_{h \text{ old}} / ||p_{h \text{ old}}||$ 

- (4) calculate  $t_h: t_h = Xp_h/p_h p_h$
- (5) compare the  $t_h$  used in step2 with that obtained
  - in step 4. (iteration until they are same)

$$E_1 = X - t_1 p_1', E_2 = E_1 - t_2 p_2', \dots, E_h = E_{h-1} - t_h p_h'$$



## PCR (Principal Component Regression)

$$Y = XB + E \longrightarrow Y = TB_r + E_r = TP'B + E$$

$$\therefore \hat{B}_r = (T'T)^{-1}T'Y = P'B$$

$$\hat{B}_r = P(T'T)^{-1}T'Y$$

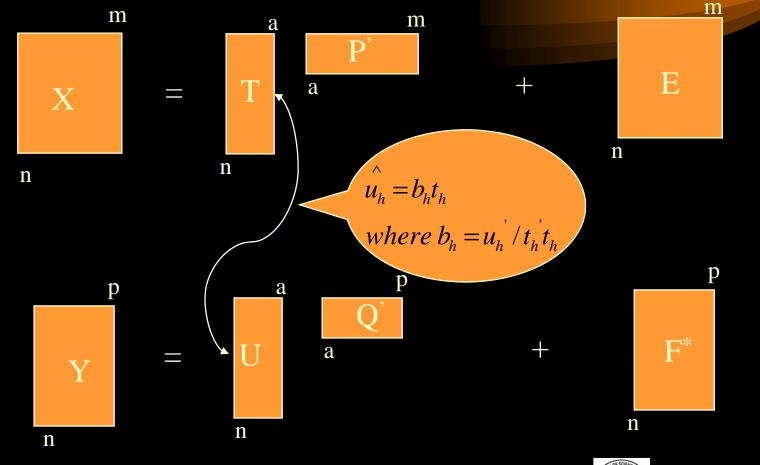
The inversion of T'T gives no problem.

→ Solve collinearity problem in MLR

But, we can not say that score vector corresponding first PCs explain Y well, also.



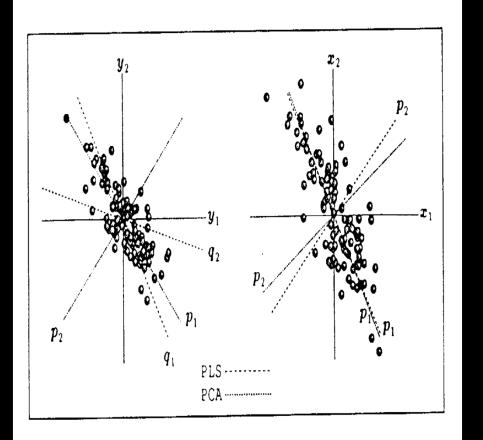
# PLS (Partial Least-Squares regression)



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## Comparison PCA with PLS



- Loading vectors in PCA are orthogonal.
- In PLS, the orthogonality is lost.
- The rotation allows a better model for the relation between two data matrices.



### The PLS algorithm

Assume X and Y are mean-centered and scaled

For each component:(1) take  $u_{start} = some y_j$ In the X bolck:(2) w' = u'X / u'u (regress columns of X on u)(3)  $w'_{new} = w'_{old} / ||w'_{old}||$  (normalization)(4) t = Xw / w'wIn the Y block:(5) q' = t'Y / t't (regress columns of Y on u)(6)  $q'_{new} = q'_{old} / ||q'_{old}||$  (normalization)(7)  $u = Y_q / q'q$ Check convergence:(8) compare the t in step 4 with the one from the preceding iteration. If they are equal go to step(9), else go to step(2)



### The PLS algorithm (continued)

Calculate the X loadings and rescale the scores and weights accordingly: (9) p' = t'X/t't (p' are replaced by weights w') (10)  $p'_{new} = p'_{old}/||p'_{old}||$  (normalization) (11)  $t_{new} = t_{old} ||p'_{old}||$ (12)  $w'_{new} = w'_{old} ||p'_{old}||$ 

Find the regression coefficient b for the inner relation:

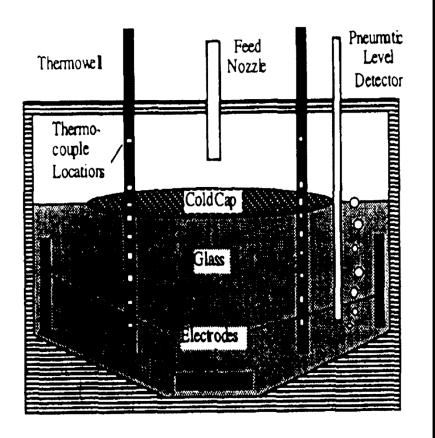
(13) b = u't/t't

Calculation of the residuals

$$E_{h} = E_{h-1} - t_{h}p_{h}^{'}; X = E_{0}$$
  
 $F_{h} = F_{h-1} - b_{h}t_{h}q_{h}^{'}; Y = F_{0}$ 



# Application of PCA to chemical process



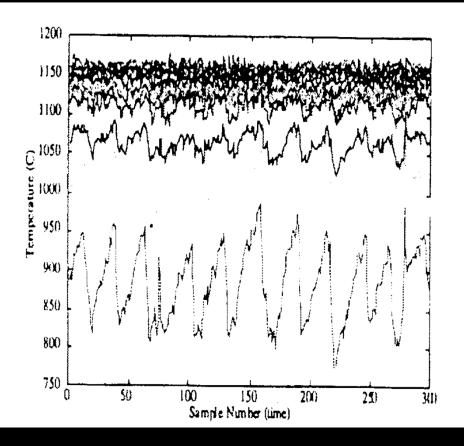
#### Slurry-Fed Ceramic Melter

nuclear fuel reprocessing wastes

→ stable borosilicate glass



# Application of PCA to chemicalprocess(continued)



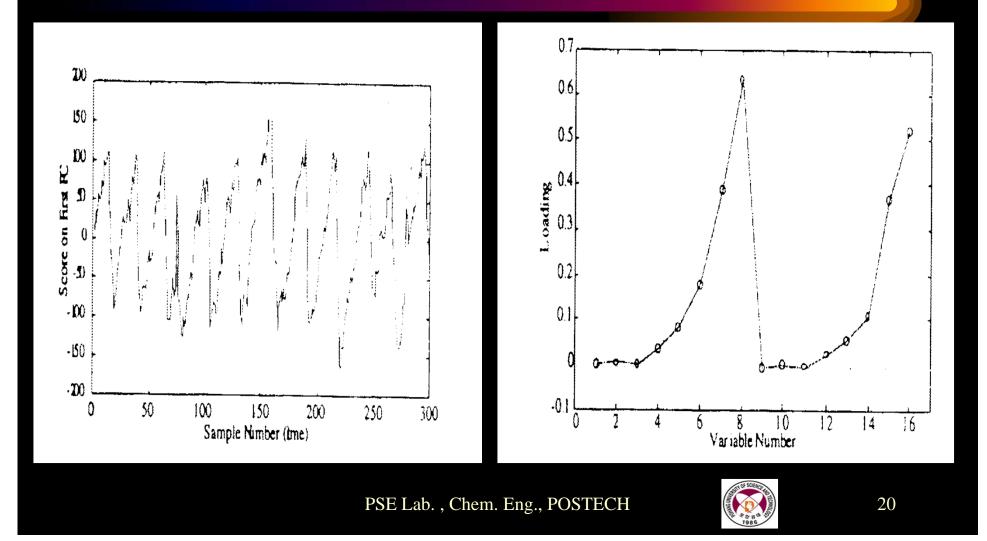
Variance captured by PCA model of

SFCM data

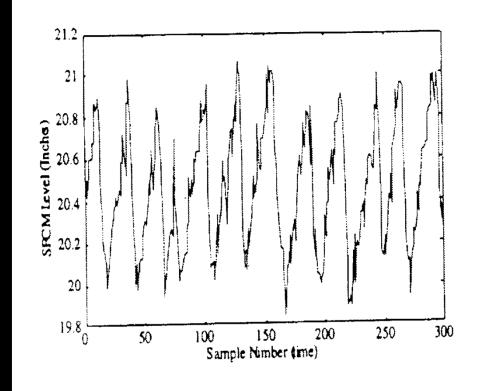
PC number	This PC	Percent
		variance
		captured
		Total
1	88.0711	88.0711
2	6.6974	94.7686
3	2.0442	96.8127
4	0.9122	97.7249
5	0.6693	98.3942
6	0.5503	98.9445
7	0.3614	99.3059
8	0.2268	99.5327



# Application of PCA to chemicalprocess(continued)



### Application of PCR and PLS



Develop a regression model that relates the temperature to the level of the molten glass





