

5 .

5- 1 .

5- 1- 1 .

1984

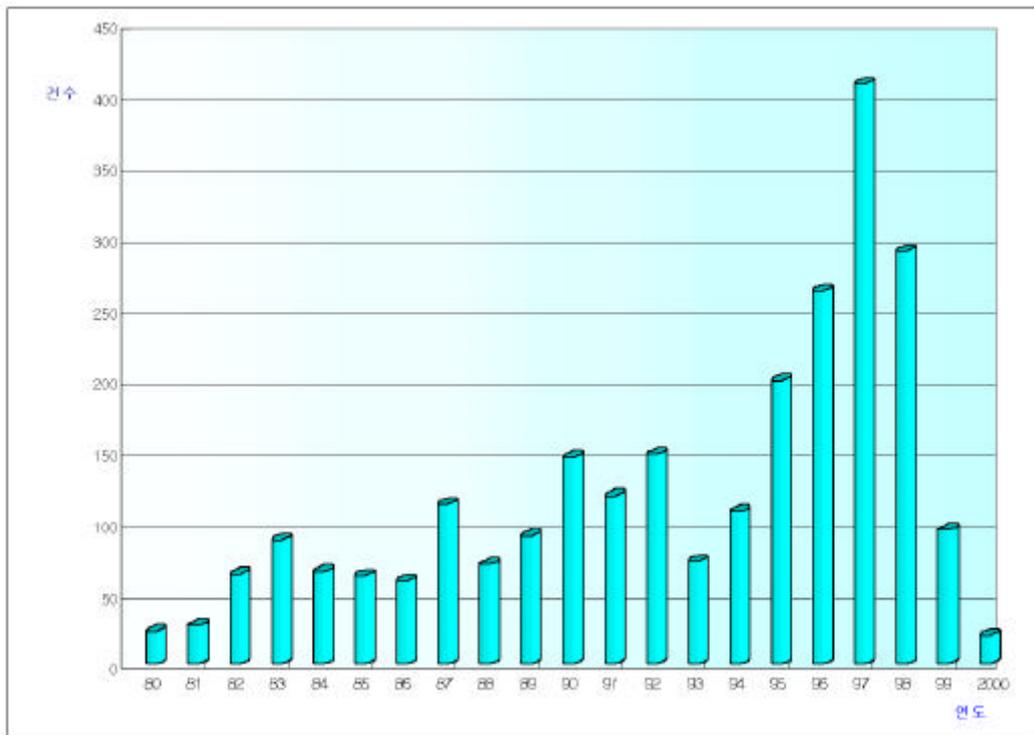
가 가

1989

가

. 1993

2 가 .



4-76 .

5-1-3.

가

가

가

1984

가

가

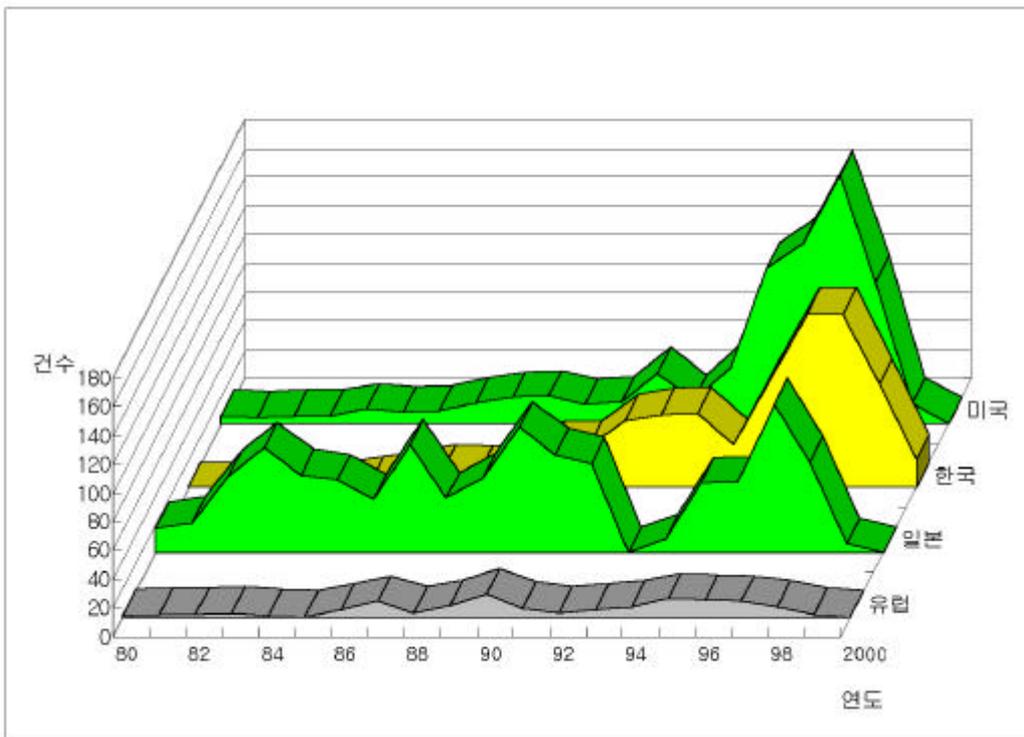
1988

1989

“

”

가



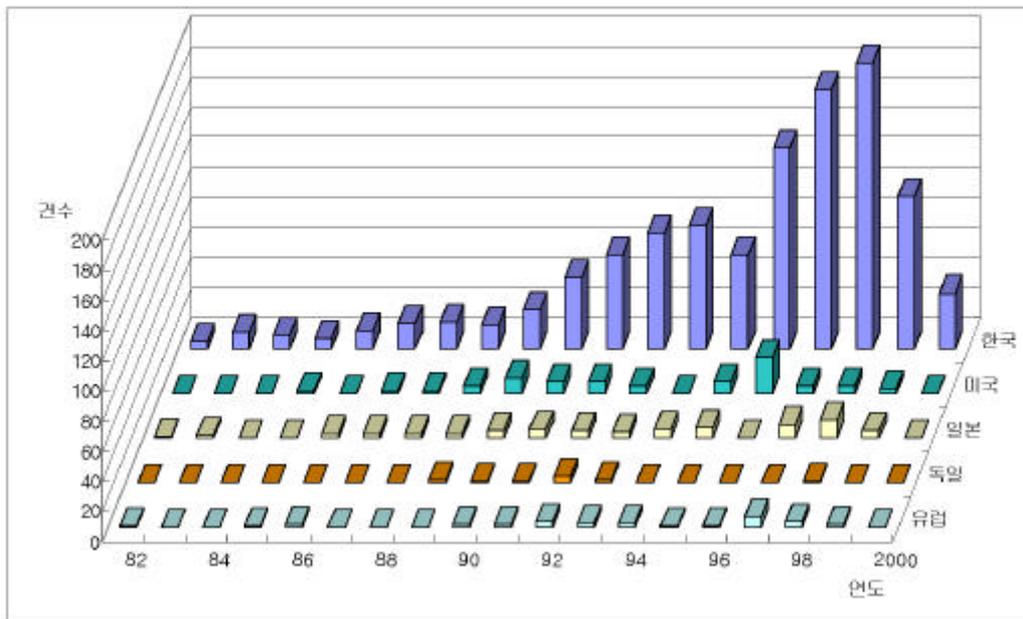
4-78.

가

5-1-4.

5-1-4-1.

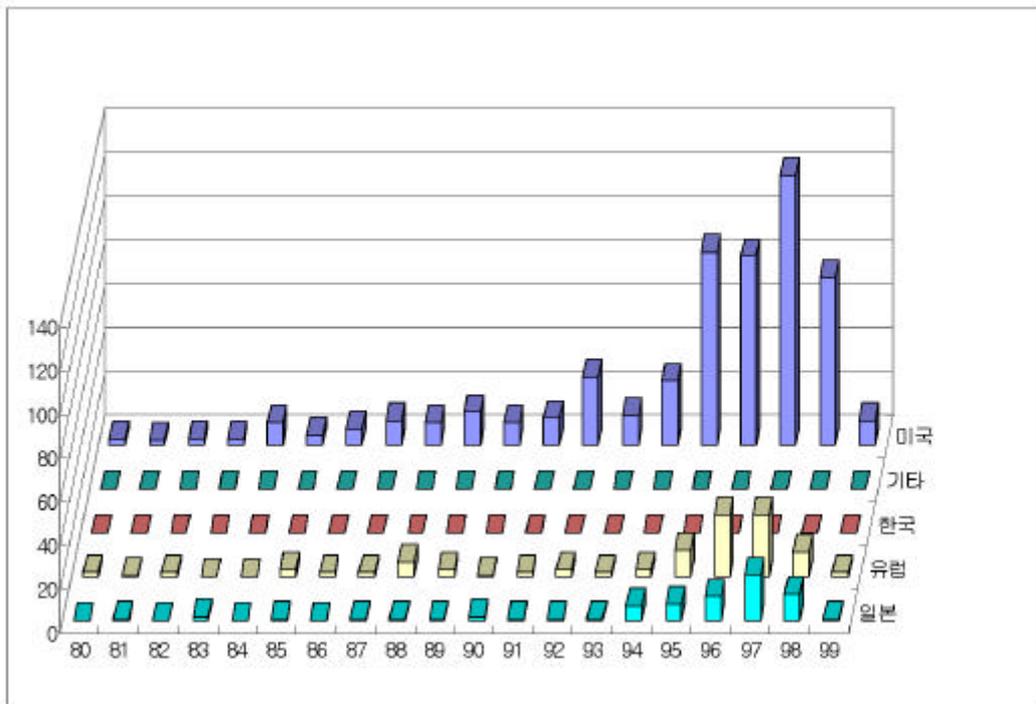
가 1994 가 85% 가
 가 40% 가
 가 ,
 가
 가



4-79.

5-1-4-2.

가 1994 70% 300% 가 2-3
 가
 가
 가
 가



4-80.

5-1-4-3.

50%

가

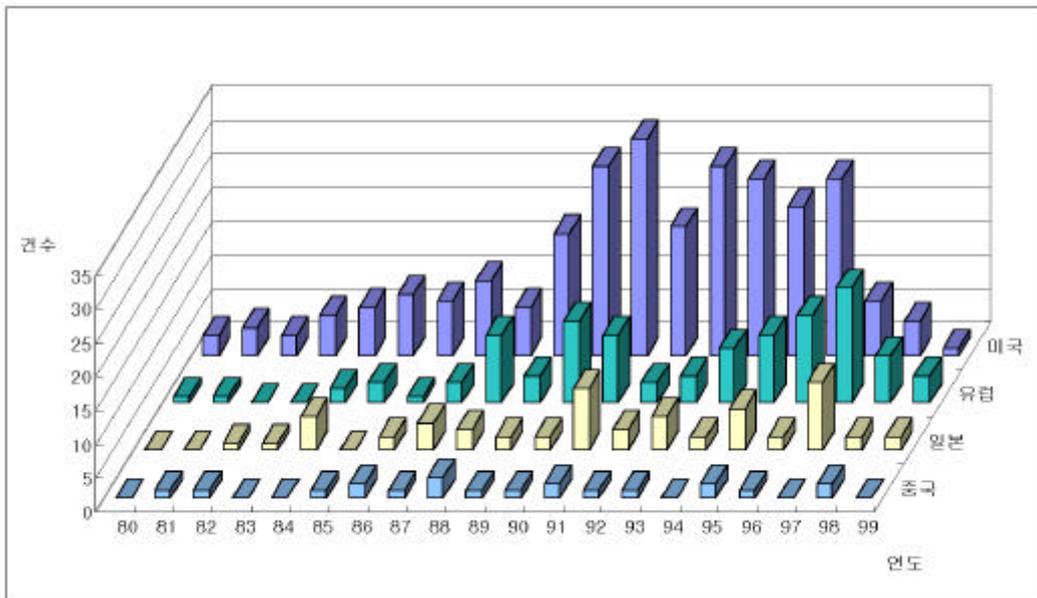
2 가

가

가

20 가

가



4-81.

5-2.

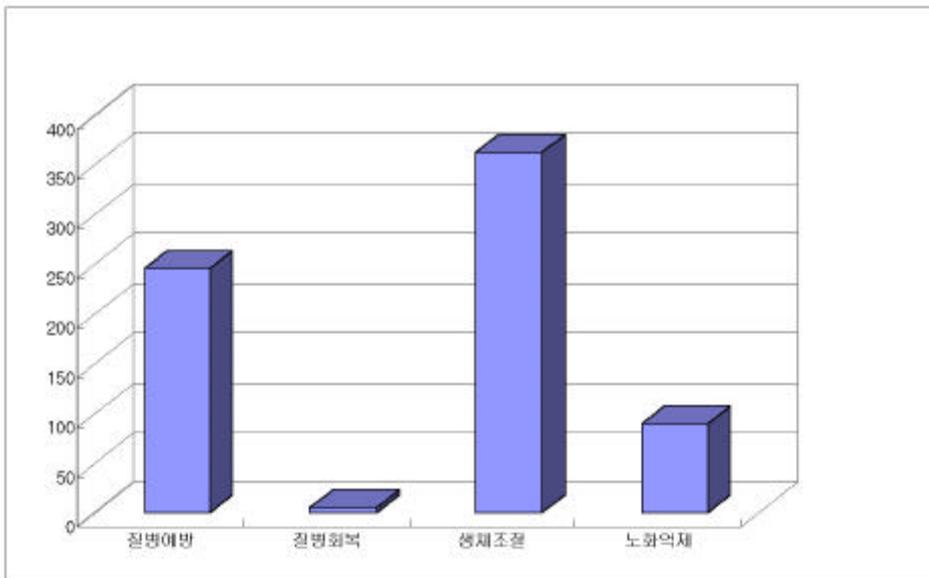
5-2-1.

가 1994

가
가

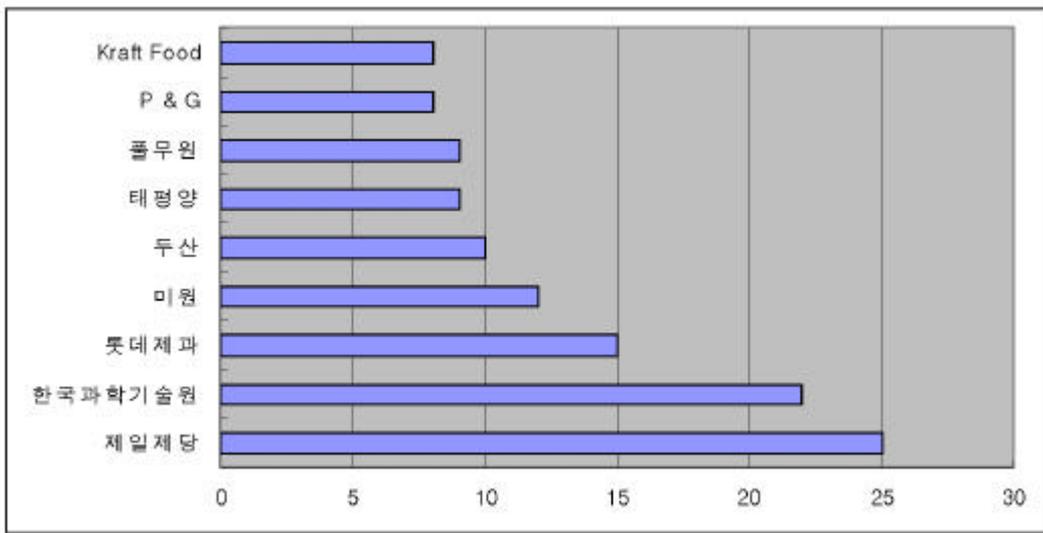
가 가

가



4-82.

1.8 7 20 가 . , 가 가 가



4-83.

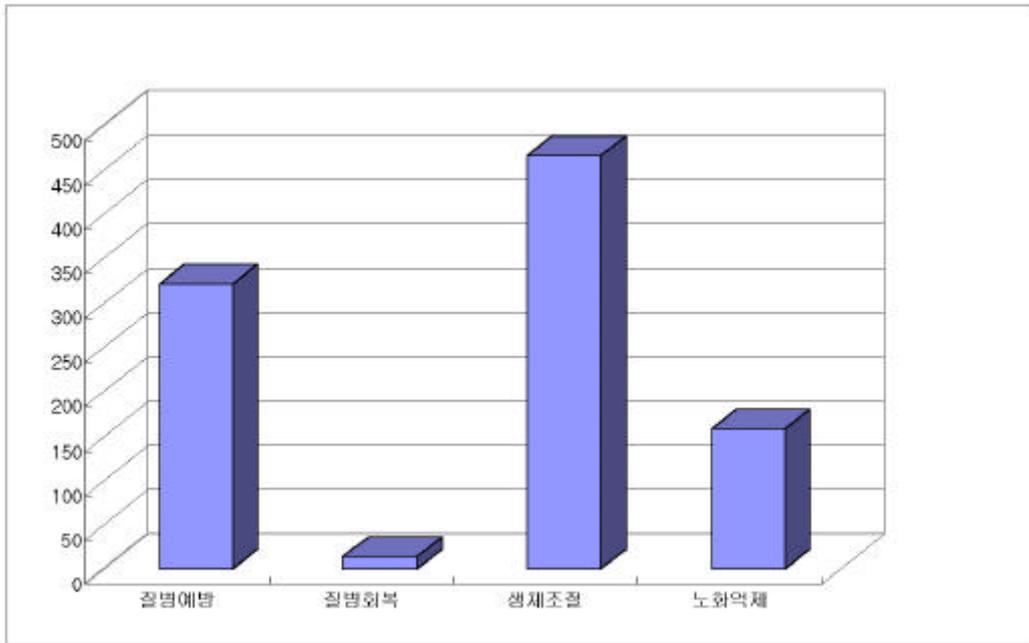
5-2-2.

가 1984 “ ”, “ 가 ” 1984 10 가

. 1997

가 가 , 2

가 .
가 ,

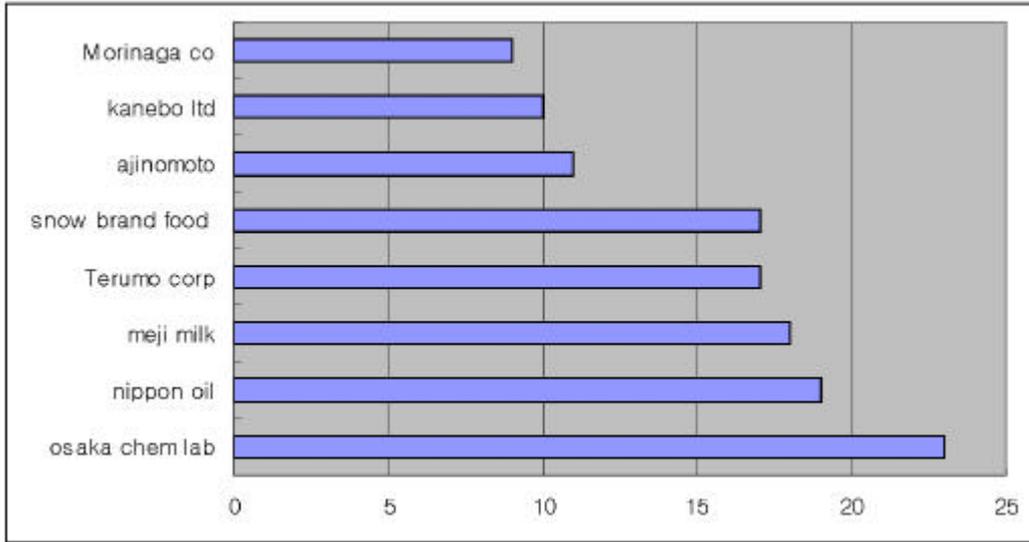


4-84 .

20

25

Nippon Oil, Terumo corp., Snow brand food, Ajinomoto



4-85.

5-2-3.

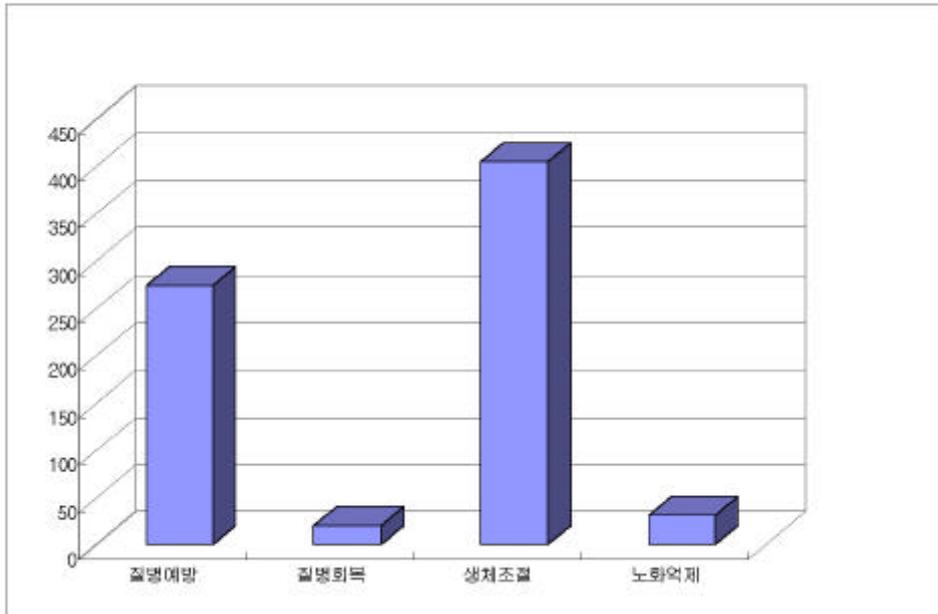
가 , 가 , , , ,
 , , 6
 2 6
 . 1994

(DSHEA)

300

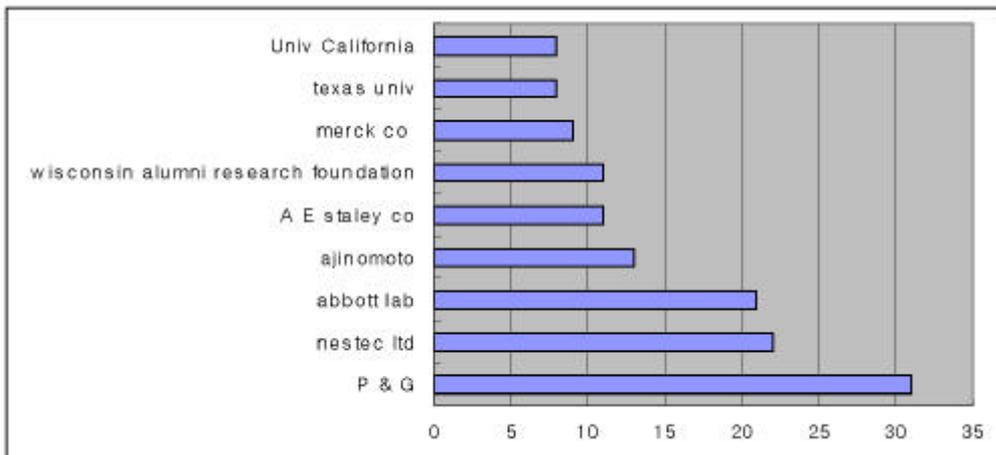
가

가



4-86.

P&G, Nestec ltd.,
(Abbott Lab.)



4-87.

5-2-4 .

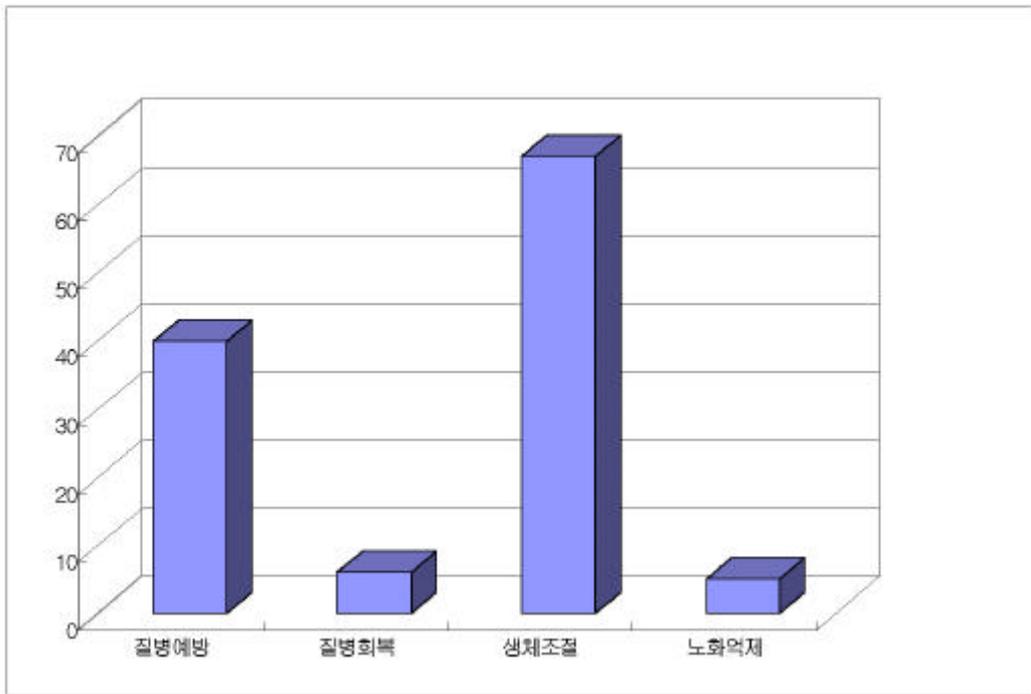
가 12% 118
(EPO) 가

가 가 .

가 가 .

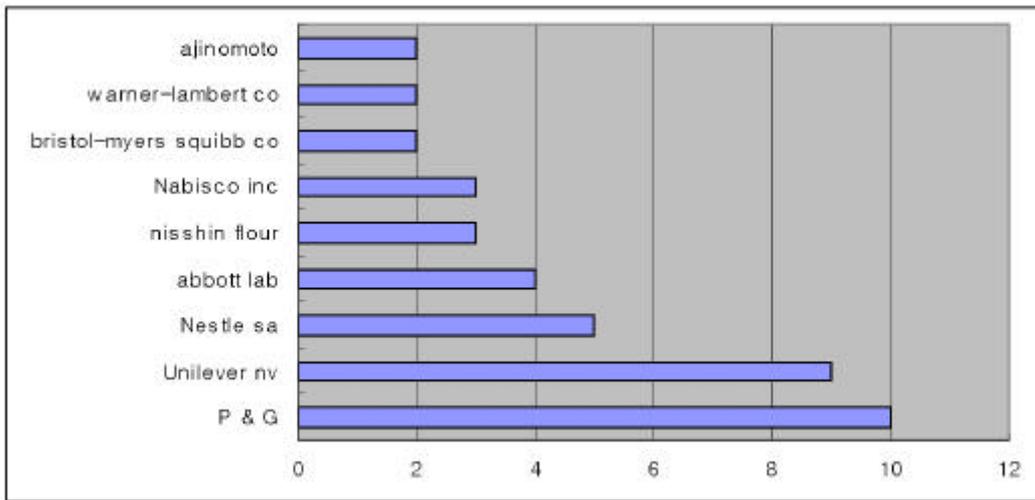
(, , ,

가 , 가 , .



4-88 .

가 3
 가 P&G
 가 1/4 가
 , 가 2
 , 3 ,
 가



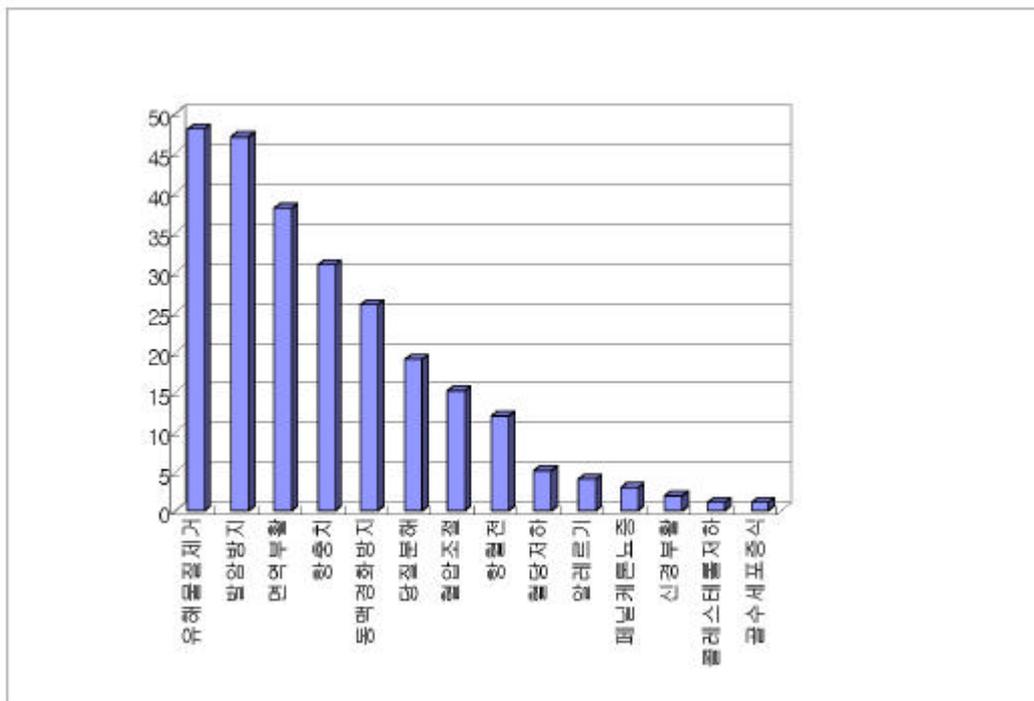
4-89.

5-3.

5-3-1. /

5-3-1-1. /

. 1980 가 가
 . 1996 , , 가
 , , 가



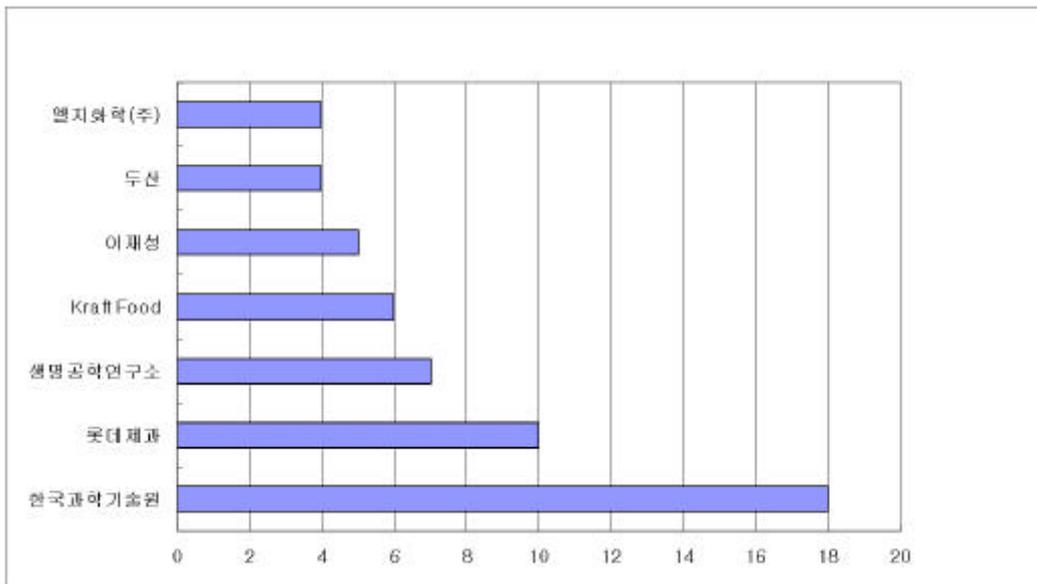
4-90. /

/ 가 7 . , , .

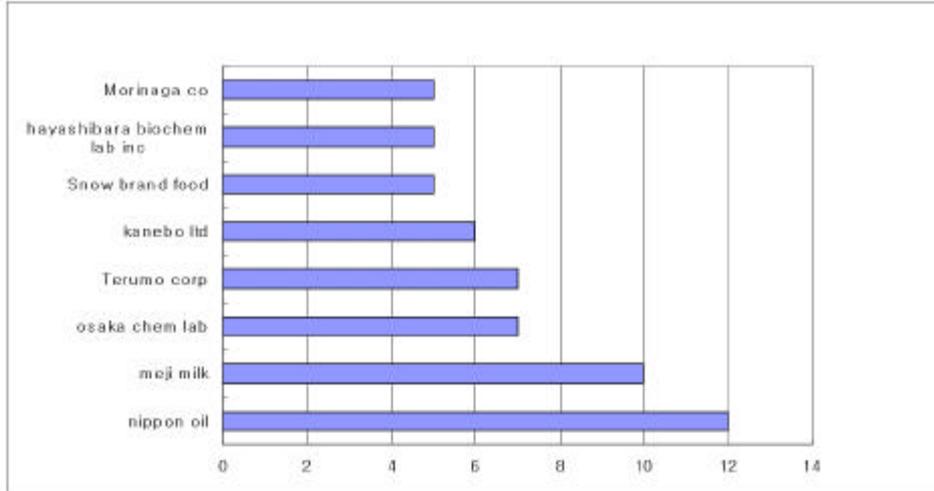
가 G7 ()

5

가 . 90% 6



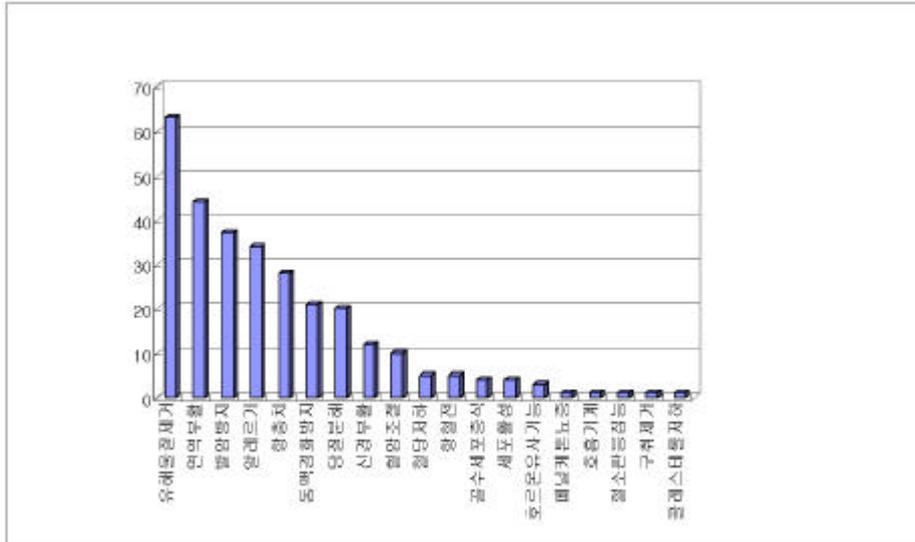
4-91. /



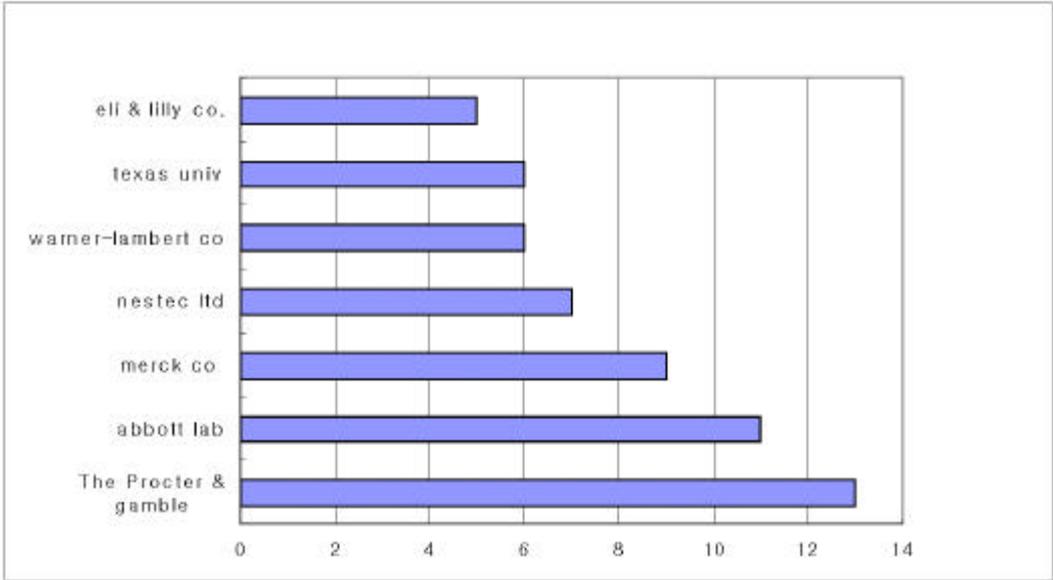
4-93. /

5-3-1-3. /

, , , , , 6
가 60% .



4-94. /



4-95.

/

P&G,

(Abbot Lab)

가

. Eli & Lilly

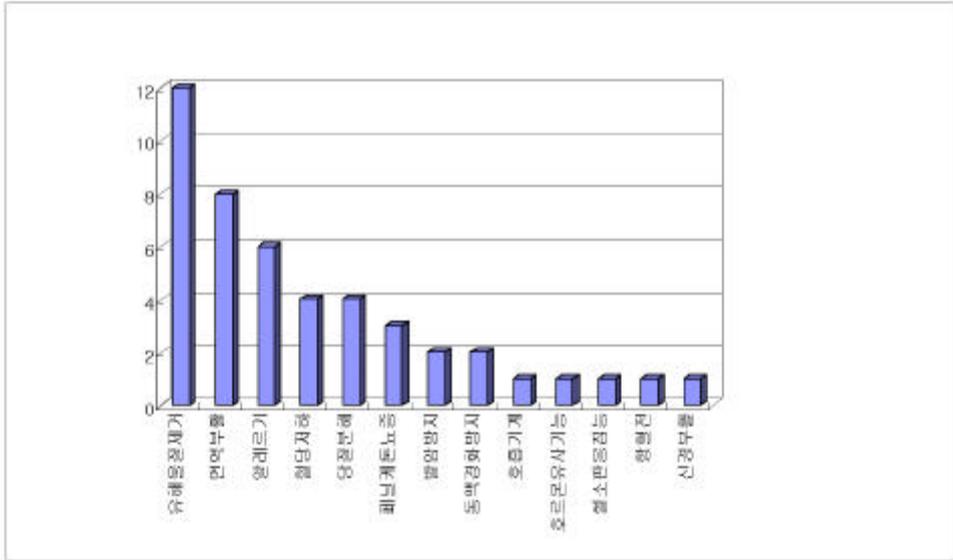
5-3-1-4.

/

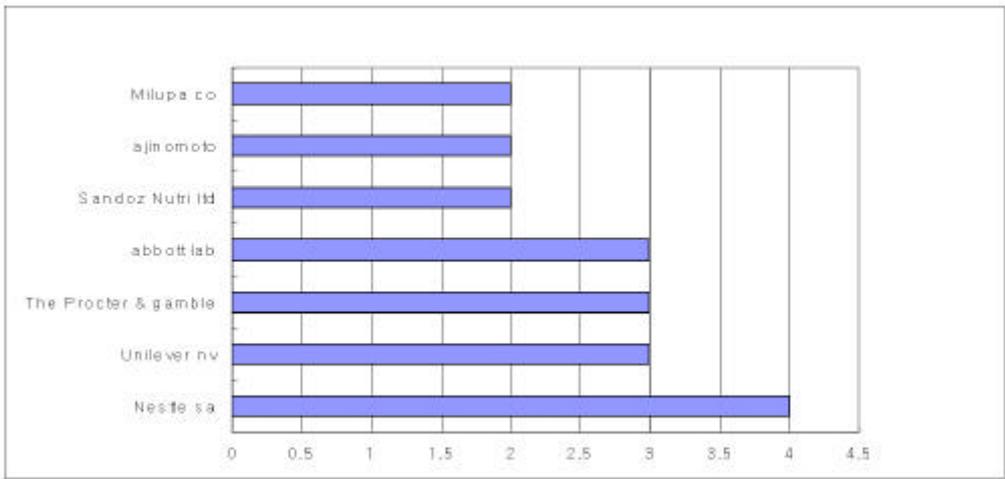
가

가

가



4-96. /
 가 P&G ,
 가 1/4 가
 , 가
 .



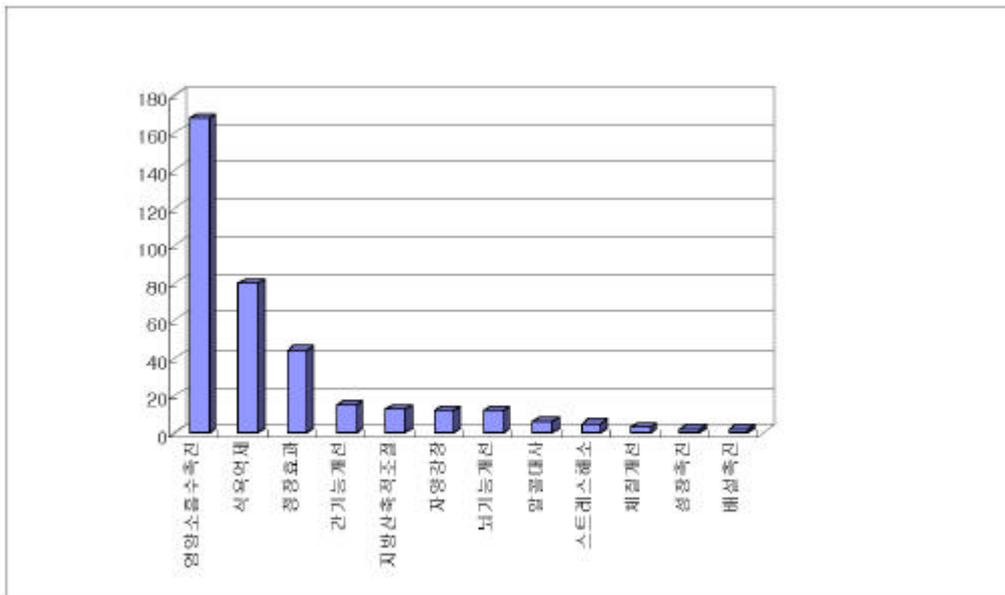
4-97. /

5-3-2. 가

5-3-2-1.

가 가

가



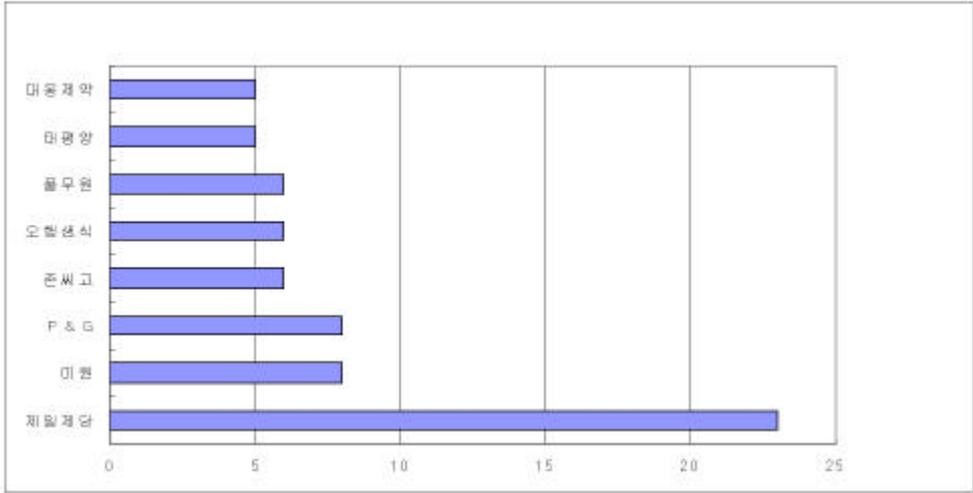
4-98.

가

가

가

가



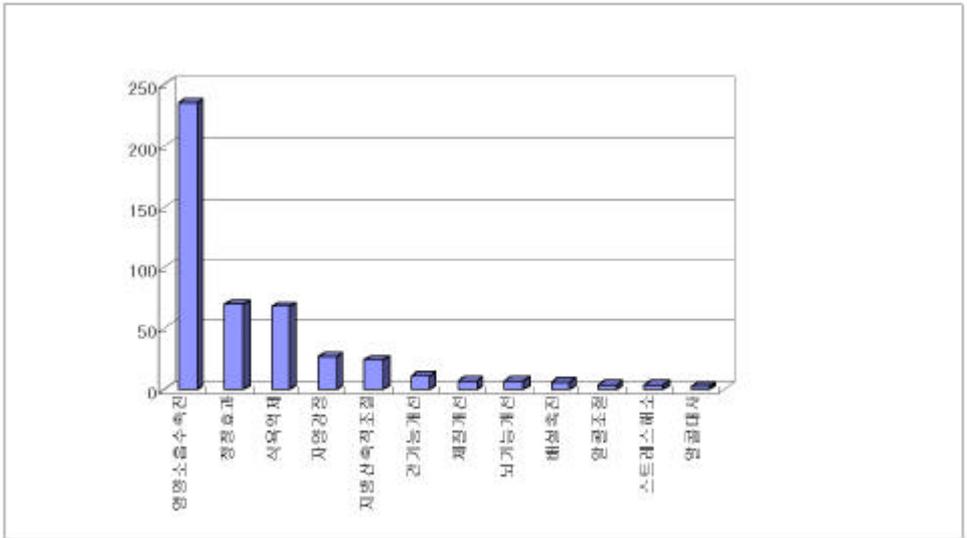
4-99.

5-3-2-2.

가
가

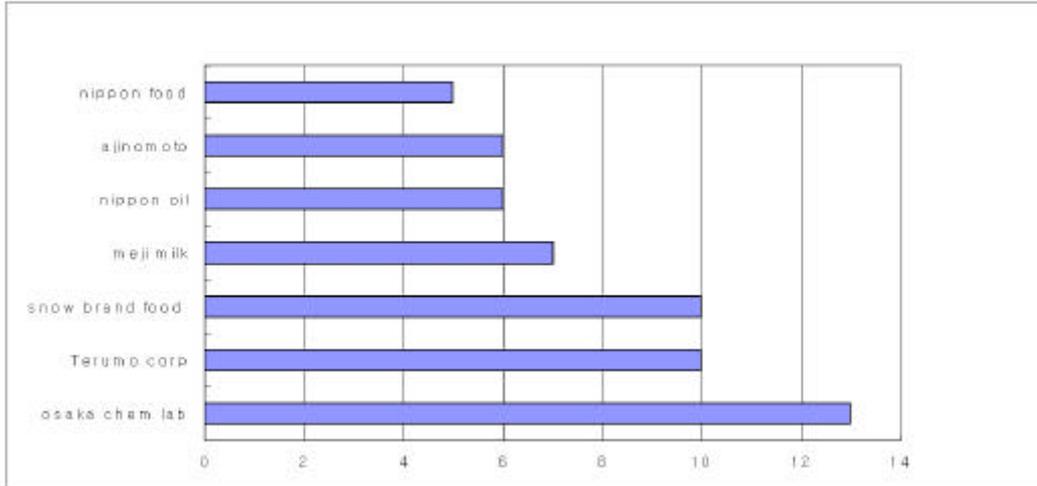
,

,



4-100.

가
 가 Terumo corp., Snow brand food, Meji
 Milk, Nippon Oil, Ajinomoto
 1 1980

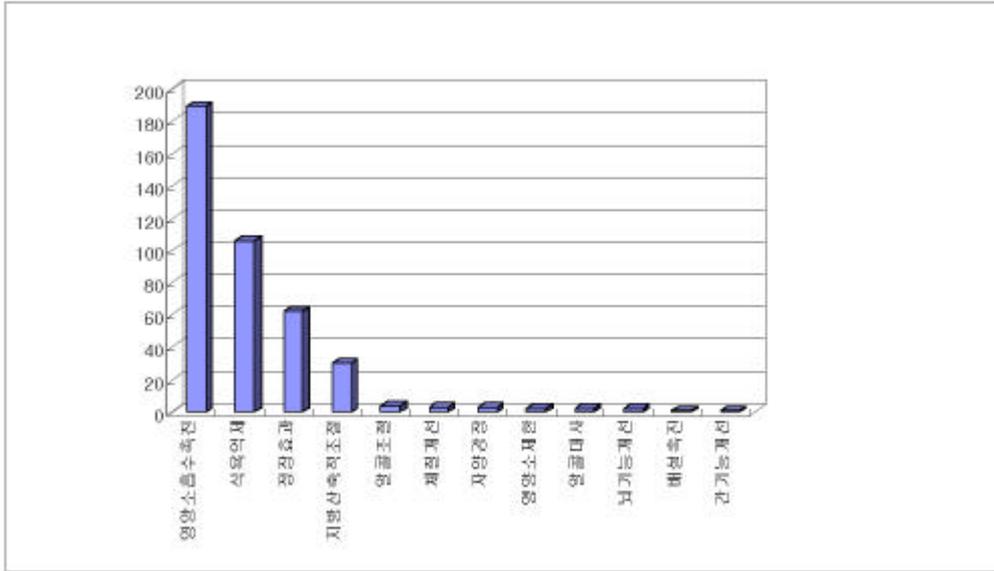


4- 10 1.

5- 3- 2- 3.

가 가

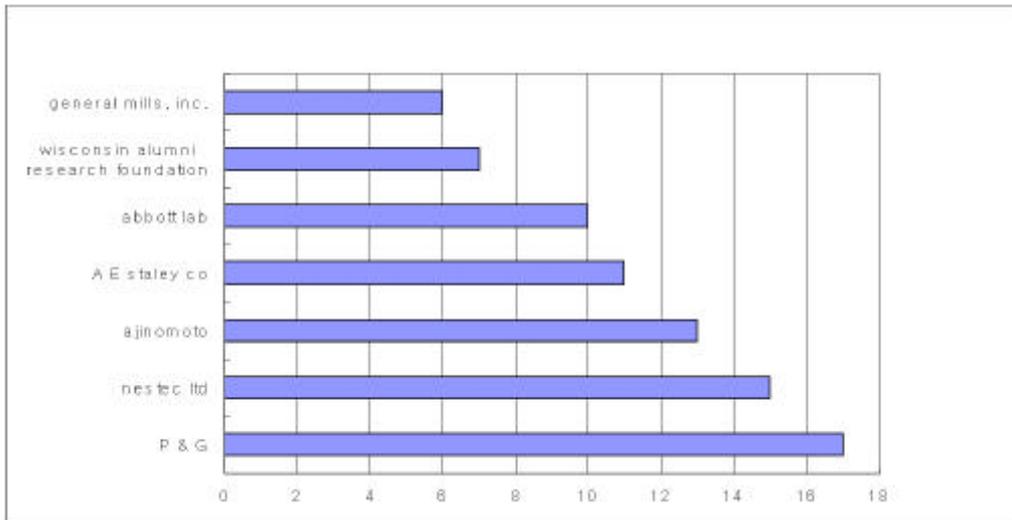
가 가



4- 102 .

1 P&G

, Nestec ltd., Ajinomoto, Abbott lab.,
가 .

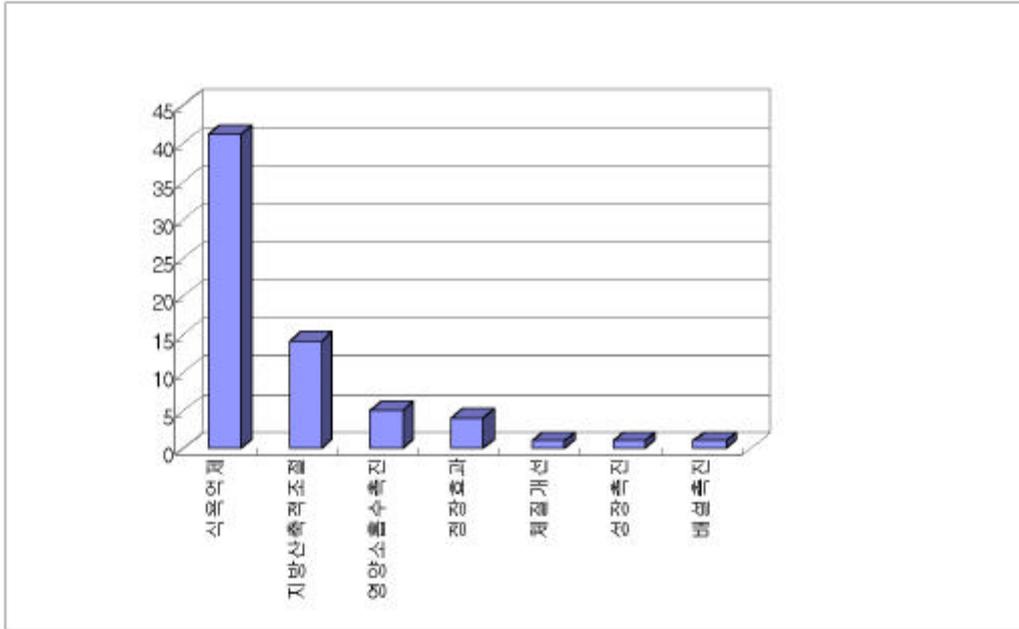


4- 103 .

5-3-2-4.

60%

가 가



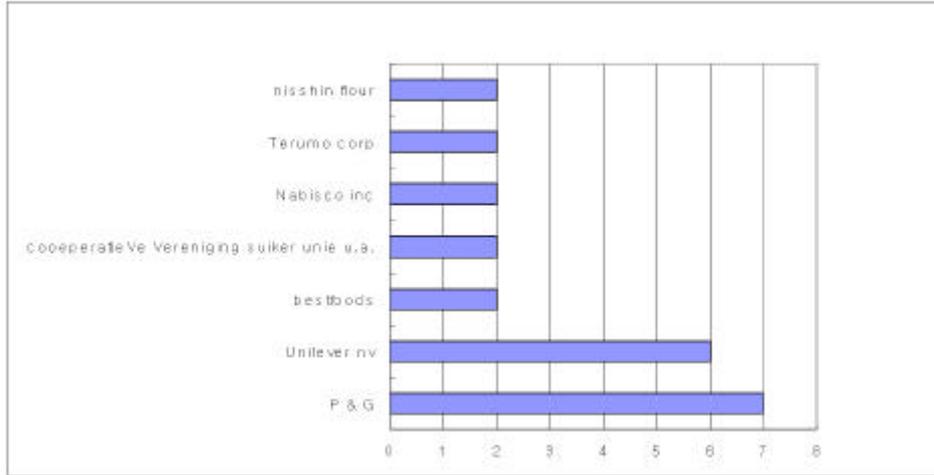
4-104.

P&G

가

50%

가

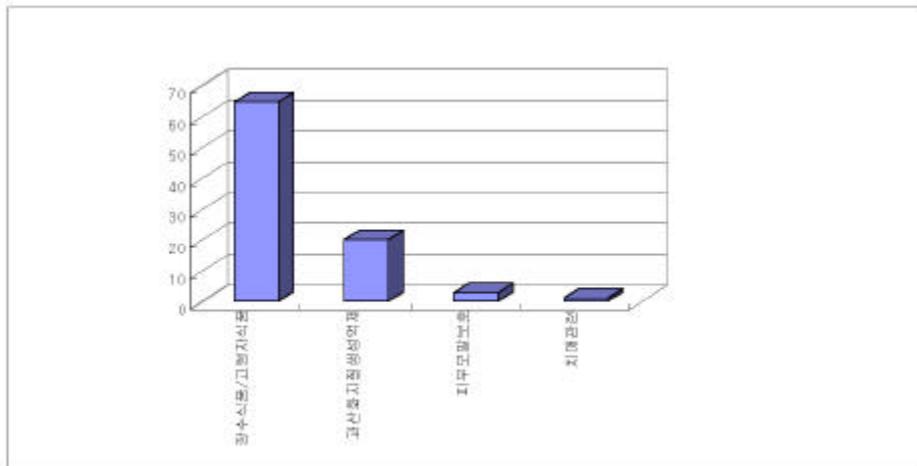


4- 105.

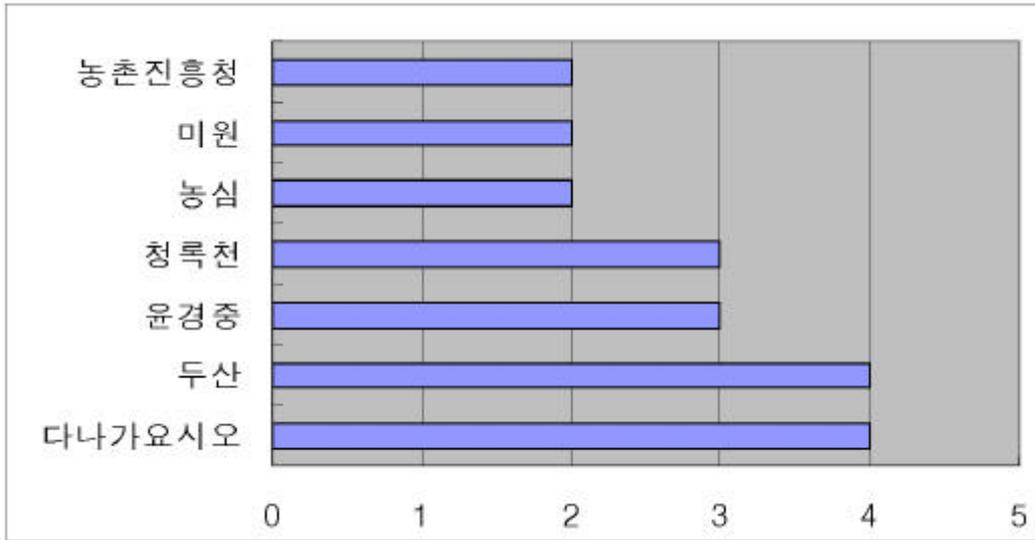
5- 3- 3 .

5- 3- 3- 1 .

75 가
가
가 가 .



4- 106.

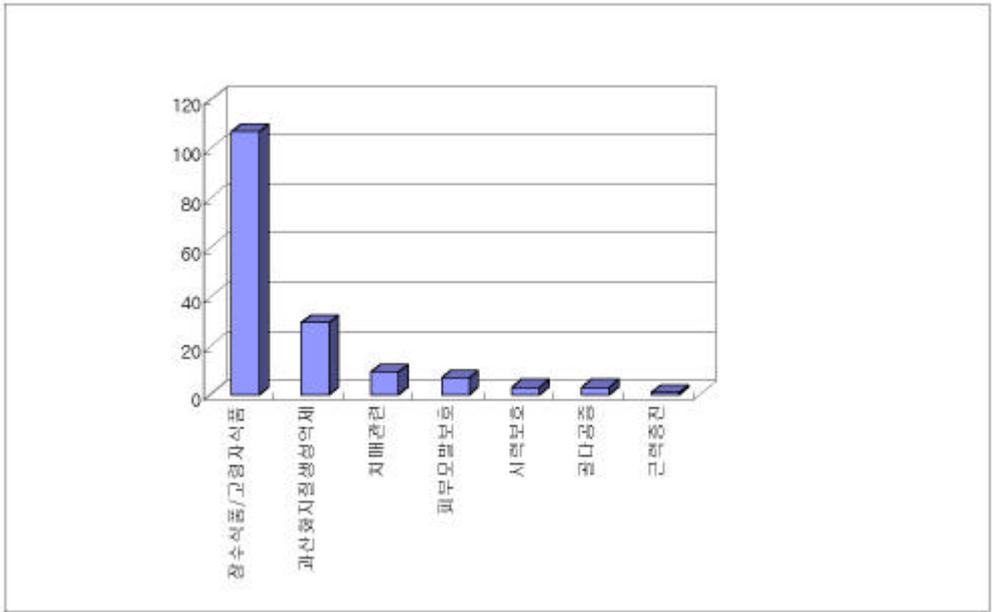


4- 107 .

가 .

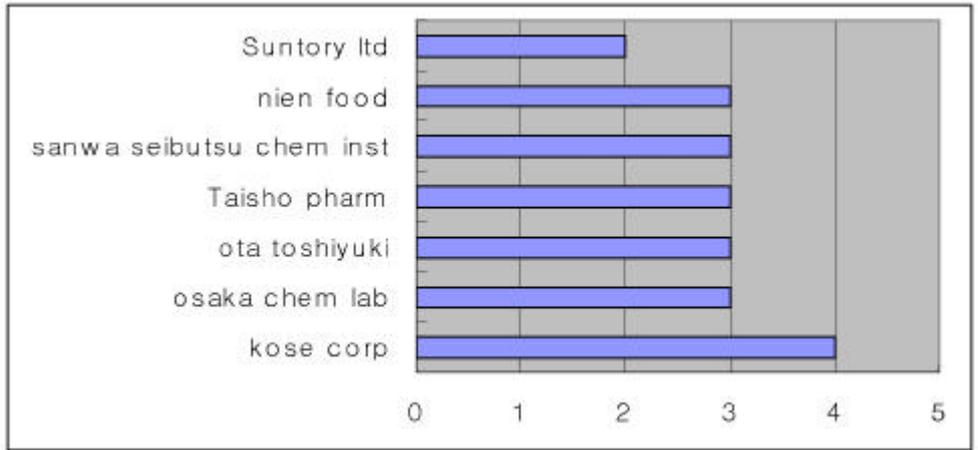
5- 3- 3- 2 .

1 가 가 가 가 1
 가 . 가 .



4- 108 .

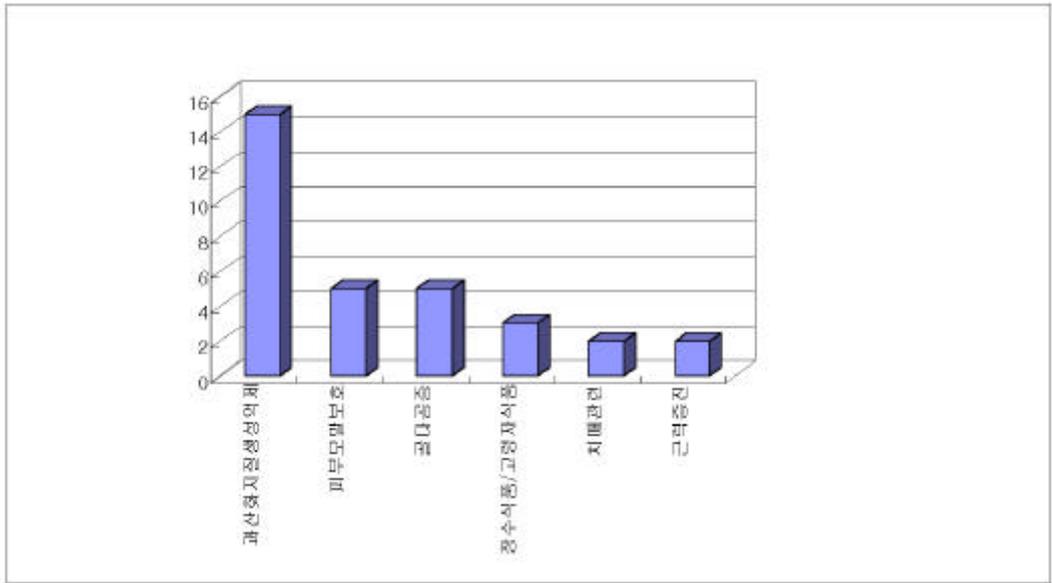
pharm), SOD (Lion corp.) 大政製藥(Taisho
(Kose)



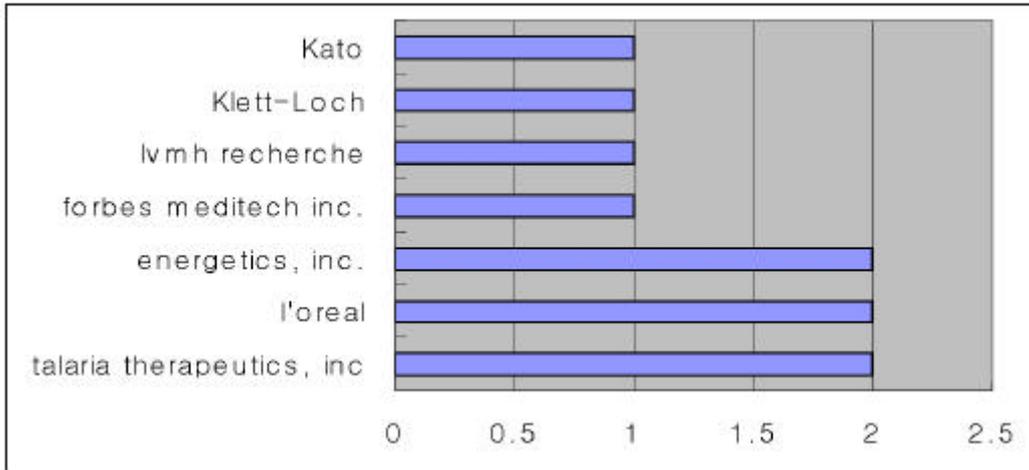
4- 109 .

5-3-3-3.

가 21 60
 , 55-75 가 (新)
 100 13 5,000 2050 220
 가 1994
 (DSHEA)
 가 가 , ,



4-110.



4- 111.

가 1994

1994

5- 3- 3- 3.

가 50

가 3%

가 50

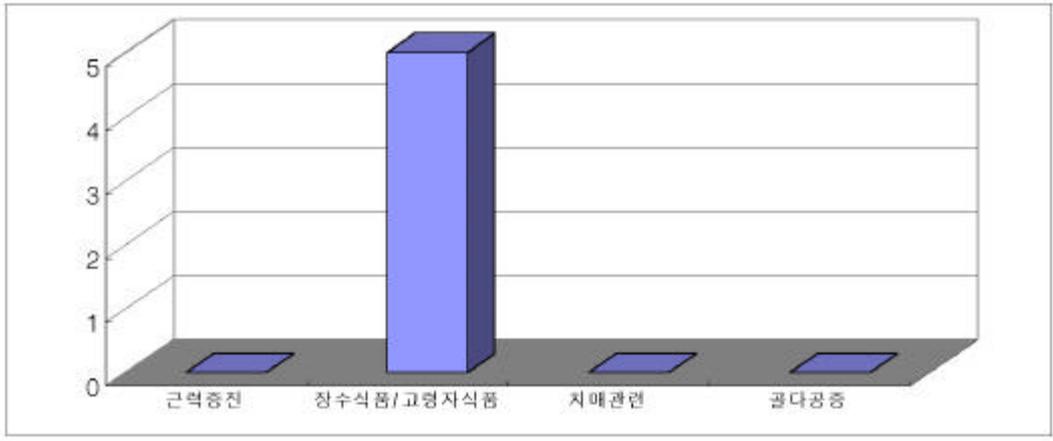
가 (富) 70%

가

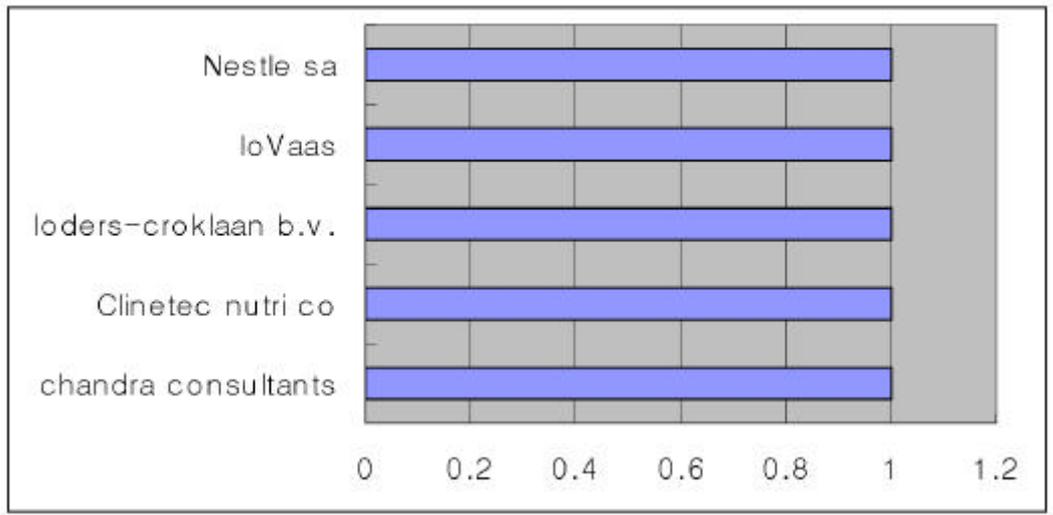
가

가

/



4- 112.



4- 113.

가 1990