# Synthesis of PEI Loaded Mesoporous Materials



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## Introduction

본 연구에서는 다공성 메조포어 실리카 내부에 PEI (Polyethyleneimine) 을 함침시킨  $CO_2$  흡착제를 제조하고, 합성한 물질의 물성분석을 수행한 다음, Thermo gravimetry를 이용하여  $CO_2$  흡착용량을 측정하였다.

다양한 세공구조의 메조포어 실리카를 지지체로 활용하였으며, 3차원의 확장된 세공을 지니는 메조포어 실리카를 이용하여 기존 문헌의 결과보다 향상된 흡착결과를 얻을 수 있었다.

## Synthesis procedure

#### (1) Principle of Impregnation

(a) Basic principle

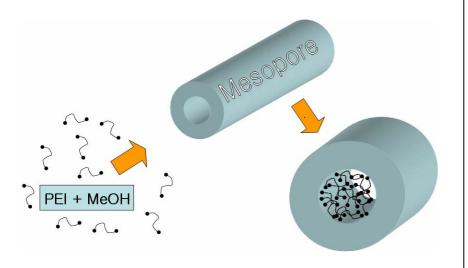


Figure 1. The basic principle of PEI (polyethyleneimine) loading due to concentration gradient of polymer

(b) Concept about Channels

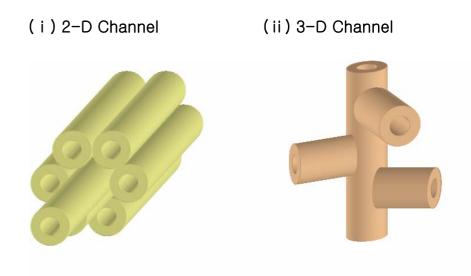
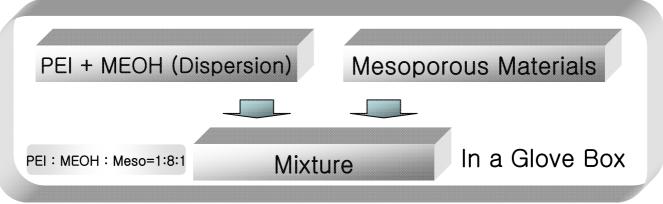


Figure 2. 2-D channel and 3-D channel using supporters (i)MCM-41,SBA-15 (ii)MCM-48, Large pore MCM-48

# **Synthesis Procedure**

PEI loading with Mesoporous Materials



\*PEI=Polyethyleneimine

\*Mesoporous Materials = MCM-41, SBA-15,

MCM-48. (L)MCM-48

Impregnation Condition

Drying

Results

#### \* X-Ray Diffraction

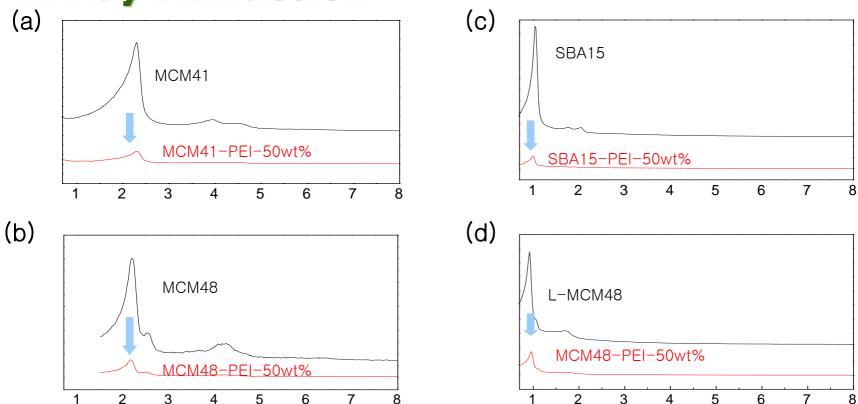
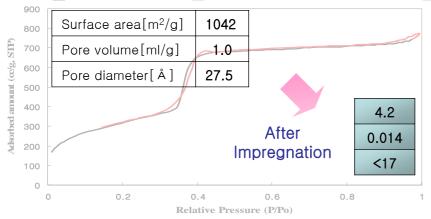


Figure 3. (a) PEI loading with MCM41, (b) PEI loading with SBA15, (c) PEI loading with MCM48, (d) PEI loading with L-MCM48

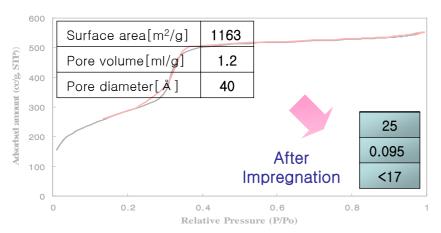
\*When you compare each picture, you can find the common thing.

- -That is decrease of intensity after PEI loading.
- -It means that PEI goes into pores due to concentration gradient of it

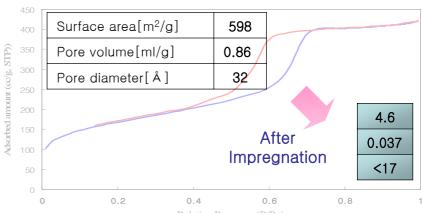
#### \*N<sub>2</sub> adsorption/desorption isotherms



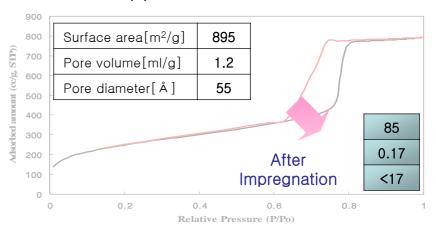
(a) MCM41 & MCM41-PEI 50wt%



(c) MCM48 & MCM48-PEI 50wt%



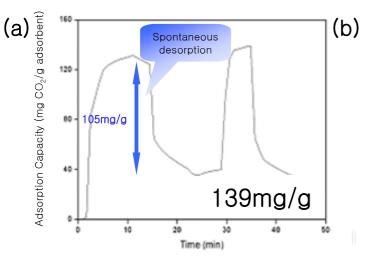
(b) SBA15 & SBA15-PEI 50wt%



(d) L-MCM48 & L-MCM48-PEI 50wt%

\* There is still 15% pore volume of L-MCM48.

#### \*CO<sub>2</sub> Adsorption / Desorption



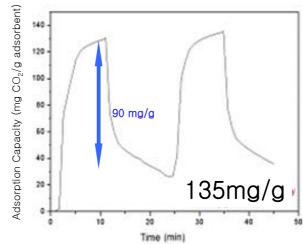
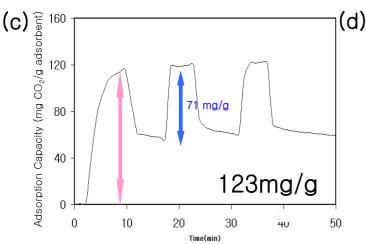
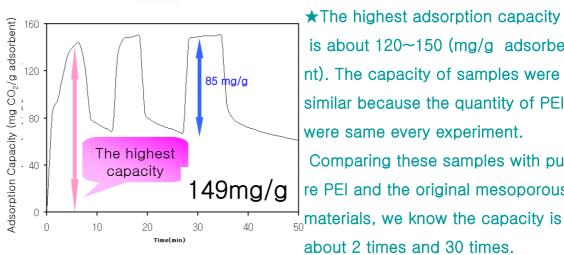


Figure 5. (75°C adsorption/75°C desoprtion) (a)MCM41-PEI loaded 50wt%. (b)SBA15-PElloaded 50wt%. (c)MCM48-PEI loaded 50wt%. (d)L-MCM48-PEI loaded 50wt% and the highest capacity of each sample using TGA-DT





★The highest adsorption capacity is about 120~150 (mg/g adsorbe nt). The capacity of samples were similar because the quantity of PEI were same every experiment. Comparing these samples with pu re PEI and the original mesoporous

about 2 times and 30 times.

#### \*Thermal Gravimetric Analysis (TGA)

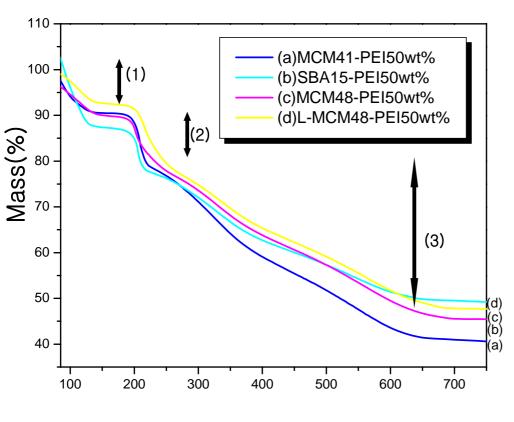


Figure 6. Thermal Gravimetric Analysis

- (1) Due to water or other gases.
- (2) Due to PEI loaded around out side of pores.
- (3) Due to PEI loaded in pores.

#### \* Comparing Mesoporous PEI Material with other $CO_2$ adsorbents

Materials	CO <sub>2</sub> Adsorption Capacity [mg/g adsorbent]
Si-MCM41	8.6[Ref.]
AI-MCM41-100	7.6[Ref.]
Pure PEI(50wt%)	54 [Ref.]
MCM41-PEI50wt%	139
SBA15-PEI50wt%	135
MCM48-PEI50wt%	123
(L)MCM-PEI50wt%	149
AMS	112

Table1.Comparison another CO<sub>2</sub> adsorbents

### Conclusions

- (1) Molecular baskets (mesoporous silica + PEI) have high CO<sub>2</sub> adsorption capacity.
- (2) Adsorption capacity is depended on pore volumes, pore diameter and surface area.
- (3) The most critical issue is to put PEI into mesopores in order to make molecular basket.
- (4)They have high CO₂ adsorption (/desorption) capacity at 75°C and they can be used as a gas adsorbents.

If we can apply mesoporous materials having large pore volume and pore diameter, it is possible to further improve the adsorption capacity.