Preparation of PVdF/polystyrene composite membranes using supercritical ${\rm CO_2}$ impregnation for DMFCs

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Grafting of styrene onto poly(vinylidene fluoride)(PVdF) membranes was carried out by impregnation and radical polymerization using supercritical carbon dioxide(scCO $_2$). First, PVdF membranes were cast on a glass plate with various thickness. Styrene monomer, the initiator 2,2'–azoisobutyronitrile(AIBN) and the crosslinking agent divinylbenzene(DVB) were impregnated into PVdF membranes using scCO $_2$ at 40°C and 15 MPa for 4 hours. After releasing CO $_2$, the polymerization was carried out at 80°C and 10 MPa for 4 hours. PVdF–grafted–polystyrene(PVdF–g–ps) was sulfonated in concentrated sufuric acid(98%H $_2$ SO $_4$) at 95°C. The sulfonated PVdF–g–ps membranes(PVdF–g–pssa) were characterized by measuring their permeability, ion conductivity, ion exchange capacity and performance. The results were compared with those of Nafion. EDS analysis shows that SO $_3$ - are uniformly distributed in cross–section area of PVdF–g–pssa membrane.