# 고체산화물 연료전지 시스템에서 메탄에 의한 이산화탄소의 내부개질반응을 위한 전해질 지지형 단전지 개발

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# Development of Electrolyte Supported Cell for Internal Reforming of CO<sub>2</sub> by CH<sub>4</sub> in SOFC System

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#### **Introduction**

Considering environmental perspective, the reduction and sequestration of  $CO_2$  have been received much attention due to its greenhouse gas and global warming effect. So, the  $CO_2$  reforming by CH<sub>4</sub> has been considered as an attractive technology. Above all, this reaction has an advantage such as the production of synthesis gas and the reduction of greenhouse gas, simultaneously. It is of special interest from an industrial perspective since it produces synthesis gas with a low H<sub>2</sub> / CO ratio, which can be preferentially used for Fischer-Tropsch synthesis [1]. Furthermore, both CH<sub>4</sub> and CO<sub>2</sub> are the cheapest reactants and most abundant carbon-containing materials. However, the CO<sub>2</sub>reforming by CH<sub>4</sub> has significant drawbacks, a highly energy consuming and coke forming process. In order to overcome the problems, author suggested the electrocatalytic internal reforming of CO<sub>2</sub> by CH<sub>4</sub> as a new reforming system which coproduce a syngas and electricity in a solid oxide fuel cell (SOFC) system [2]. In this system, the catalytic anode material is one of the most important factors to determine the entire performance in SOFC system.

In this work, we have studied the  $CO_2$  reforming by  $CH_4$  over Ni-based catalysts to investigate the possibility of development as a high performance anode catalyst for application in an electrocatalytic reforming in the SOFC system. The prepared catalysts were characterized by  $N_2$  physisorption, CO chemisorption, X-ray diffraction (XRD), SEM and temperature programmed reduction (TPR).

### **Experimental**

Anode catalysts (NiO-YSZ-MgO, NiO-YSZ-CeO<sub>2</sub>, NiO-Ce<sub>x</sub>Sm<sub>1-x</sub>O<sub>1.9</sub>) were prepared by a precipitation metood and physical mixing of NiO (99.99%, Sigma-Aldrich Co.),YSZ(TZ-8Y,

TOSOH Co.),  $Sm(NO_3)_2$ ·6H<sub>2</sub>O(99.9%, Sigma-Aldrich Co.),  $SrNO_3$ ·6H<sub>2</sub>O (99.9965%, Alfa Aesar Co.) and CeO<sub>2</sub>(99.9%, Sigma-Aldrich Co.).Structure of prepared catalyst was investigated by XRD (target = Cu, voltage = 40.0 kV, current = 30.0 mA and scan speed = 5.0 deg/min)

The CO<sub>2</sub> reforming by CH<sub>4</sub> was carried out in a conventional fixed bed reactor system. Flow rates of reactants were controlled by mass flow controllers (Bronkhorst HI-TEC Co.). The reactor with an inner diameter of 7 mm was heated in an electric furnace. The reaction temperature was controlled by a PID temperature controller and was monitored by a separated thermocouple placed in the catalyst bed. The product gases were analyzed by an on-line GC (Hewlett Packard Co., HP-6890 Series II]) equipped with a thermal conductivity detector (TCD) and a carbosphere column (0.0032 m O.D. and 2.5 m length, 80/100 meshes). Catalysts before and after the reaction were characterized by N<sub>2</sub> physisorption (Quantachrome Co., Autosorb-1C), CO chemisorption (Micromeritics, Autochem II), XRD (Shimazdu Co., XRD-6000) and TPR (Micromeritics, Autochem II).

## **Results and discussion**

In this work, MgO and CeO<sub>2</sub> were selected as a modification agent of NiO anodic catalyst for the cogeneration of syngas and electricity in the SOFC system to reduce the formation of carbon deposited on the anode side [3]. The characteristics of prepared catalysts are summarized in Table 1. BET surface area and total pore volume of NiO-YSZ-MgO catalyst were 8.9 m<sup>2</sup>/g and 0.003 cc/g, while those of the NiO-YSZ-CeO<sub>2</sub> catalyst were 10.2 m<sup>2</sup>/g and 0.004 cc/g, respectively.

Table 1. The structural properties of catalysts prepared in this work

Catalyst	BET surface area (m <sup>2</sup> /g)		Total pore volume (cc/g)	
	Before	After	Before	After
Ni-YSZ-MgO	8.9	13.4	0.003	0.007
Ni-YSZ-CeO <sub>2</sub>	10.2	15.7	0.004	0.007

To evaluate the performance of Ni-based anode catalyst, catalytic  $CO_2$  reforming by  $CH_4$  was carried out in a fixed bed reactor system. The effect of time on the conversions of  $CO_2$  and  $CH_4$  and the selectivities over NiO-YSZ-MgO and NiO-YSZ-CeO<sub>2</sub> catalyst was shown in Fig. 1. and 2.



NiO-YSZ-MgO catalyst at 800°C.

Figure 1. The effect of time on the conversions Figure 2. The effect of time on the conversions of CO2 and CH4 and the selectivities over of CO2 and CH4 and the selectivities over NiO-YSZ-CeO<sub>2</sub> catalyst at 800℃.

It was found that the conversions of CO<sub>2</sub> and CH<sub>4</sub> over NiO-YSZ-CeO<sub>2</sub> catalyst were higher than those over NiO-YSZ-MgO at 800°C, optimum temperature for internal reforming in SOFC system [4]. Moreover, the concentrations of H<sub>2</sub> and CO over NiO-YSZ-CeO<sub>2</sub> catalyst was slightly better than those over NiO-YSZ-MgO. The X-ray diffraction (XRD) patterns of NiO-YSZ-MgO and NiO-YSZ-CeO<sub>2</sub> catalysts before and after the reaction were represented in Fig. 3. and 4. It was found that the amount of carbon deposited on the NiO-YSZ-CeO2 was less than that on NiO-YSZ-MgO catalyst [5].



Figure 3. XRD patterns of NiO-YSZ-MgO reforming ( $\blacksquare$  : NiO,  $\square$  : NiC,  $\forall$  : YSZ)

Figure 4. XRD patterns of NiO-YSZ-CeO<sub>2</sub> catalyst (a) before and (b) after catalytic catalyst (a) before and (b) after catalytic reforming  $(\blacksquare$  : NiO,  $\Box$  : NiC,  $\blacktriangledown$  : YSZ,  $\bullet$ : CeO<sub>2</sub>)

The results on the stability of catalyst and the characterization will be discussed. It was concluded that NiO-YSZ-CeO<sub>2</sub> is good candidate material as an anode catalyst for internal reforming in the SOFC system.



Figure 5. The performance of voltage and power density with current density in the electrochemical cells (Ni based anodes | YSZ | (La,Sr)MnO<sub>3</sub>) at 800 °C

The internal reforming of  $CO_2$  by  $CH_4$  in SOFC system was performed with electrochemical cell prepared by Ni based anode materials.

Figure 5. shows the performance of voltage and power density with current density in the electrocatalytic cells (Ni based anodes | YSZ |  $(La,Sr)MnO_3$ ) at 800°C when CH<sub>4</sub> and CO<sub>2</sub> were reactants. The used as open-circuit voltage (OCV) over the Ni-YSZ-MgO catalyst electrode was 0.96 V. It had a maximum power density at 30 mA. The open-circuit voltage the Ni-YSZ-CeO<sub>2</sub> over catalyst electrode was 1.02 V. It had a maximum power density at 100 mA.

#### Conclusions

The Ni-YSZ-CeO<sub>2</sub> catalyst anode displayed higher performance than Ni-YSZ-MgO in the Ni based anodes | YSZ | (La,Sr)MnO<sub>3</sub> system. The reaction rates of CH<sub>4</sub> and CO<sub>2</sub>, and the current density were stable after undergoing the electrocatalytic reaction for 5 h. The results suggest that the electrocatalytic internal reforming of CO<sub>2</sub> with CH<sub>4</sub> in SOFC system is an attractive process to co-produce electricity and a syngas with the reduction of CO<sub>2</sub>.

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