Diquaternary $(CH_3)_2(C_2H_5)N^+(CH_2)_nN^+(C_2H_5)(CH_3)_2$ and $(C_2H_5)_2(CH_3)N^+(CH_2)_nN^+(CH_3)(C_2H_5)_2$ ions with n=4-6 as structure–directing agents in zeolite synthesis

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Recently, we have been involved in one research program to investigate the structure–directing ability of linear diquarternary alkylammonium ions with aliphatic and/or cyclic moieties in zeolite syntheses. In the present study, We have focused on the use of a new series of flexible, linear diquaternary alkylammonium ions(CH $_3$) $_2$ (C $_2$ H $_5$)N+(CH $_2$) $_n$ N+(C $_2$ H $_5$)(CH $_3$) $_2$ and (C $_2$ H $_5$) $_2$ (CH $_3$)N+(CH $_2$) $_n$ N+(CH $_3$)(C $_2$ H $_5$) $_2$ ions with n=4-6 as structure–directing agents in the synthesis of this important class of microporous solids. Among the ammonium ions studied here, the Et $_4$ Me $_2$ -diquat-4 and Et $_4$ Me $_2$ -diquat-6 ions were found to be new structure–directing agents for the crystallization of MCM-47 and SSZ-16, respectively.