## Sintering and consolidation of silver nanoparticles on polyimide substrate films

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Silver nanoparticles with diameter around 50 nm were spin coated on the polyimide substrate films under the thermal treatment. The densification of metastable silver nanoparticles was investigated as a function of heat treatment temperatures between  $180^{\circ}$ C to  $300^{\circ}$ C around the nanoparticle melting temperature of  $258^{\circ}$ C. Sintering seemed to occur at  $180^{\circ}$ C, where the necks are formed at the contact points of nanoparticles to reduce the overall surface area and the overall surface energy. As temperature is increased up to  $250^{\circ}$ C, silver atoms diffused from the grain boundaries at the intersections between differently oriented particles and continued to deposit on the interior surface of the pore, thereby filling up the remaining space. When the consolidation temperature was over  $270^{\circ}$ C, the capillary force between the spherical silver particle and polyimide flat surface seemed to induce elastic deformation of polyimide films in the rubbery state.