## Effects of the desorbent flowrate on SMB performance at the constant $\rm m_{\rm 2}, m_{\rm 3}$ and $\rm m_{\rm 4}$ values

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This article presents the effects of the desorbent flowrate (or  $m_1$ ) on SMB (simulated moving bed) performance at the constant  $m_2$ ,  $m_3$  and  $m_4$ , where the m-values  $(m_j)$  are defined as the net flowrate ratios of the zone, j, to the solid flowrate.

We explain how the desorbent flowrate is determined within the complete m-plane to enhance the SMB process performance. The effect of the desorbent flowrate is examined for the linear and nonlinear adsorption systems and their numerical results are shown.