## SPEEK/BPO<sub>4</sub> composite membranes using two types of matrix for fuel cell applications

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Proton conductive SPEEK/BPO<sub>4</sub> composite membranes were prepared by sol-gel process. Tripropylborate and phosphoric acid were used as precursors. The matrix polymers which possess the various degree of sulfonation were obtained by two types of synthesis method. PEEK(Victrex<sup>®</sup>) was sulfonated using sulfuric acid as sulfonating agent to make post-sulfonated polymers. Pre-sulfonated copolymers were synthesized using sulfonated monomers. The membranes were characterized with proton conductivity, water uptake, ion-exchange capacity, TGA and SEM. SEM micrographs show that the BPO<sub>4</sub> particles are homogenously dispersed in the matrix polymers and the BPO<sub>4</sub> particle size was greatly influenced with matrix polymer. Pre-sulfonated polymers had much smaller BPO<sub>4</sub> particles than the post-sulfonated polymers.