## Light Characteristics of Lens-type Brightness Enhancement Film

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A micro-sized, spherical lens film which can be applied for optical materials for panel displays was fabricated. The mold was fabricated by arranging spherical particles on a 4x4 inch silicon wafer. The pattern was transferred onto a polyurethane film, and UV cured to make the film arranged with micro-lenses. The brightness characteristics were investigated according to the diameter and height of the lens. The diameters of the lenses used in this study were  $20\mu$ m and  $100\mu$ m. With the  $20\mu$ m diameter lens, the brightness increased by 10-15% when the height of the lens increased from 5 to  $10\mu$ m. With the  $100\mu$ m diameter lens, the brightness of the film increased by 15-20% when the height of the lens increased from 25 to  $50\mu$ m. On the other hand, when the lens height increased to  $50\sim75\mu$ m, the brightness of the film decreased.  $100\mu$ m lens had higher brightness than  $20\mu$ m lens. The optimal value could be obtained when the height and radius of the lens were the same.