

## Preparation and characterization of SPEEK/boron phosphate nanocomposite membranes

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Nanocomposite membranes based on sulfonated poly(ether ether ketone)(SPEEK) containing different sizes of boron phosphate( $BPO_4$ ) were prepared and characterized for proton exchange membrane fuel cells(PEMFC).  $BPO_4$  were prepared via an in-situ sol-gel process in which tripropylborate ( $C_3H_7O$ )<sub>3</sub>B and phosphoric acid( $H_3PO_4$ ) were used as precursors. The sizes of  $BPO_4$  were determined by reaction temperature and time. The nanocomposite membranes were characterized using scanning electron microscope (SEM) and differential scanning calorimetry (DSC)/thermogravimetric analysis (TGA). SEM cross-sectional features revealed that the domain size of the  $BPO_4$  phase changed with temperature and time. As a result, the optimal sizes of  $BPO_4$  in the nanocomposite membranes can be controlled by adjusting the reaction temperature and time for improvement of proton conduction.