

## Synthesis and characterization of fluorinated polybenzimidazoles for high-temperature fuel cell applications

박재완<sup>1,2</sup>, 김동진<sup>1</sup>, 장봉준<sup>1</sup>, 김정훈<sup>1,\*</sup>, 이수복<sup>1</sup>  
<sup>1</sup>한국화학연구원 환경에너지센터; <sup>2</sup>충남대학교 화학공학과  
(jhoonkim@kRICT.re.kr\*)

This paper describes the preparation and characterization of two kinds of fluorinated polybenzimidazole(PBI)s which can be potentially used for phosphoric acid-doped, high-temperature polymer electrolyte membrane fuel cells. For this, two kinds of perfluorocyclobutane (PFCB)-containing monomers were prepared via three synthetic steps. After fluoroalkylation of methyl 3-(hydroxy) benzoate and methyl 4-(hydroxy) benzoate with 1,2-dibromotetrafluoroethane and subsequent Zn-mediated dehalogenation, these compounds were cyclodimerized at 200°C affording the ester-terminated monomers containing PFCB ether groups. The synthesized intermediates and monomers were characterized using FT-IR, <sup>1</sup>H-NMR, <sup>19</sup>F-NMR, and Mass spectroscopy. The fluorinated PBIs were then prepared through the solution polycondensation of the monomers and 3,3'-diaminobenzidine in polyphosphoric acid. Compared with traditional PBI, the glass transition temperatures of the fluorinated PBIs were obtained at 262°C and 269°C which are lower than that of PBI and their initial degradation temperatures were still high over 400 °C under nitrogen. The fluorinated PBIs are confirmed they could be good candidates for the high temperature fuel cell membranes.