## Development of Precious Metal Modified Ni-based Hydrotalcite Catalyst for LPG Steam Reforming

김대현, 이병권, 신동현<sup>1</sup>, 최재석<sup>1</sup>, 김명준<sup>1</sup>, 홍석인<sup>2</sup>, 문동주\* 한국과학기술연구원; <sup>1</sup>SK 에너지(주); <sup>2</sup>고려대학교 (dimoon@kist.re.kr\*)

Steam reforming of LPG over precious metal modified Ni-based hydrotalcite catalysts were carried out in a temperature range of  $600 \sim 850$  °C, at atmospheric pressure with space velocity of  $20,000~h^{-1}$  and feed molar ratio of  $H2O/C = 1.0 \sim 3.0$ . The catalysts were prepared by a co-precipitation and dipping methods. The Rh metal modified Ni-based hydrotalcite catalyst showed higher resistance for the sintering of active metal than Ni-based hydrotalcite catalyst prepared by conventional method. It was found that the Rh modified Ni-based catalyst showed high inhibition to the formation of carbon compared to Ni-based catalysts and maintained the activity at 800°C for 1024~h. The results suggest that Rh modified Ni-based catalyst can be applied for the steam reforming of LPG.