

Synthesis and characterization of metal nanoparticles using supercritical methanol in a continuous system

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Nickel (Ni), copper (Cu) and silver (Ag) nanoparticles were synthesized continuously in supercritical methanol (scMeOH) without using reducing agents at a pressure of 30 MPa and at various reaction temperatures ranging 150–400 °C. Wide angle X-ray diffraction (WAXD) analysis revealed that metallic Ni nanoparticles were synthesized at a reaction temperature of 400 °C while mixtures of nickel hydroxide ($\text{Ni}(\text{OH})_2$) and metallic Ni were produced at lower reaction temperatures of 250–350 °C. In contrast, metallic Ag nanoparticles were produced at reaction temperatures above 150 °C while metallic Cu nanoparticles were produced at reaction temperature above 300 °C. Mixtures of copper oxide (CuO and Cu₂O) and metallic Cu were produced at lower reaction temperatures of 250 °C. Scanning electron microscopy (SEM) showed that the particles size and morphology changed drastically as the reaction temperature increased. The average diameters of Ni, Cu and Ag particles synthesized at 400 °C were 119 ± 19 nm, 240 ± 44 nm, and 148 ± 32 nm, respectively. The scMeOH acted both as a reaction medium and a reducing agent.