## Relationship Between Exothermic Heat and Carbon Contents of Pitch-based Carbon Fiber

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Pitch-based carbon fiber was prepared from naphtha cracking bottom oil by reforming, melt spinning, stabilization, and carbonization. Carbonization was carried out from 700 to  $1500^{\circ}$ C by changing the conditions. Carbon contents and crystallinities of carbon fibers were investigated.

Relationship between exothermic heat and crystallinity was investigated. The carbon contents and crystallinities were  $86.8 \sim 93.8$  wt% and  $33.7 \sim 40.1\%$ , respectively, which were linearly incraseed as the increase of carbonization temperature. The exothermic heat of fiber tows was measured in a short time using specially designed apparatus. The exothermic heat was between  $800 \sim 2000$ °C, linearly increased as increasing the carbonization temperature, and which suggested the indirect relationship between carbonization temperature and crystallinity of pitch base carbon fibers.