

Synthesis of Germanium Nanowires in Supercritical Fluid Reactors

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Relatively high carrier concentration ($2.4 \times 10^{13} \text{ cm}^{-3}$) and mobility ($3900 \text{ cm}^2/\text{V}\cdot\text{s}$ for electron and $1900 \text{ cm}^2/\text{V}\cdot\text{s}$ for hole) of germanium make germanium nanowires (Ge NWs) an attractive candidate as a charge transport channel in various devices. Ge NWs can be synthesized by injecting Ge atoms in gold seed particles at a temperature above the eutectic point of Ge and Au ($361 \text{ }^\circ\text{C}$). A large-scale synthesis of Ge NWs is possible by using dense fluid as a reaction media. Here, we used a supercritical fluid reactor, and successfully synthesized Ge NWs, with diameter ranging from 15 nm to 100 nm and length of several μm . In order to attain supercritical fluid, hexane was heated and pressurized above its critical point. The optimum reaction temperature ranged from $425 \text{ }^\circ\text{C}$ to $450 \text{ }^\circ\text{C}$, while the pressure did not cause changes in product if it is above the critical point. Below $400 \text{ }^\circ\text{C}$, amorphous Ge particles were synthesized. Depending on reaction conditions, Ge NWs exhibited widely different morphologies. In this research, we discuss the effect of temperature, pressure, concentration, Au:Ge ratio and flow rate on the nanowires morphology.