Role of Hydrogen Chloride in Atomic Layer Deposition of ${ m TiO_2}$ Thin Films from Titanium Tetrachloride and Water

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Atomic layer deposition (ALD) of TiO_2 thin films has been intensively studied by using $TiCl_4$ and H_2O as Ti and O precursors, respectively. In the growth of TiO_2 via ALD chemistry between $TiCl_4$ and H_2O , it is believed that gaseous HCl molecules are evolved as a byproduct in both the first– and the second–half reactions. However the role of HCl is not clear yet while several groups have investigated the growth mechanism of TiO_2 thin film by using various in situ monitoring techniques and theoretical simulations. In this work we have performed modified ALD sequences in which exposure and purging steps of gaseous HCl molecules were intentionally inserted in the typical sequence of $TiCl_4$ exposure – purging – H_2O exposure – purge after the first– or the second–half reactions. We discuss the role of HCl and contributions of various chemisorbed species by comparing the growth behaviors of TiO_2 in the typical and modified ALD sequences.