

Deactivation of Pt/SiO₂ catalysts in the reduction of N₂O by H₂

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The present study has been focused on the extent of on-stream deactivation of Pt nanoparticles, dispersed on high surface area silica, in the reduction of N₂O by H₂ at low temperatures, such as 90°C – 135°C. A sample of a 0.65% Pt/SiO₂ catalyst reduced at 400°C had very high deN₂O activity even at 110°C and 102,500h⁻¹, depending significantly on H₂-to-N₂O ratio, and whether or not the presence of guest molecules such as O₂ and H₂O. The catalyst showed the deactivation during the course of reduction even under a clean condition; however, such a deactivation profile was very reproducible when allowing repeated measurements to the deN₂O reaction. In case that a catalyst sample with greater Pt loadings, representatively 1.72% Pt/SiO₂, was used for this reaction, N₂O conversions near 100% were obtained for ~80 h after which the activity gradually decreased with time and was finally approached to 86%, but this catalyst also possessed a quite reproducible behavior in the deactivation. It is clear that the catalyst deactivation was associated with no changes in the nanoparticles sizes, as confirmed by H₂ chemisorption and XRD measurements. In order to clarify the deactivation mechanism, spectroscopic studies were conducted.