

Thermochromic properties of W and Mo co-doped VO<sub>2</sub> nanoparticles

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Monoclinic phase vanadium dioxide(VO<sub>2</sub>) takes place its phase reversibly into tetragonal phase at about 68°C. Because of the metal-insulator transition(MIT) characteristic of VO<sub>2</sub>, it has great application potentials such as temperature sensing devices and intelligent energy conserving windows coating. The transition temperature(T<sub>c</sub>) can be adjusted by doping with W, Mo, Nb and etc. Previous studies on reducing T<sub>c</sub> of VO<sub>2</sub> have been investigated mainly as single W doped into VO<sub>2</sub>, but it reveals drastic changes of T<sub>c</sub>. As an alternative, co-doping method could be possible for fine control of T<sub>c</sub>. In this study, We prepared W-Mo co-doped VO<sub>2</sub> particle using hydrolysis of VOSO<sub>4</sub>. From the XRD results, the crystallinity of W-Mo-VO<sub>2</sub> with VO<sub>2</sub>(M) phase is stronger than W-VO<sub>2</sub> itself. T<sub>c</sub> can be precisely controlled by adding Mo to W-VO<sub>2</sub> particle from DSC analysis. TEM analysis confirmed the W-Mo-VO<sub>2</sub> has uniform morphology and narrow size distribution. For more information, FE-SEM, XPS studies have been carried out.