## Calcination effects of potassium-based solid sorbents for CO<sub>2</sub> capture

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To investigate calcination effects of potassium–based sorbents using  $\rm ZrO_2$  or  $\rm TiO_2$  as a support, the sorbents were prepared by calcining at various temperatures from 300 °C to 700 °C under  $\rm N_2$  or air. The  $\rm CO_2$  capture capacity of the potassium–based  $\rm TiO_2$  sorbent depended on the calcination temperature and atmosphere, resulting from the formation of inactive K–Ti alloy structures, such as  $\rm K_2Ti_2O_5$ ,  $\rm K_2Ti_6O_{13}$  and  $\rm K_2Ti_4O_{9}$ , during calcination at temperatures over 500 °C. On the other hands, the potassium–based  $\rm ZrO_2$  sorbents (KZrI30) showed excellent  $\rm CO_2$  capture capacity regardless of the calcination temperature and atmosphere. This result is because the KZrI30 sorbents show separated  $\rm K_2CO_3$  and  $\rm ZrO_2$  phases without any new structures throughout the calcination of the sorbent at high temperatures over 500 °C under  $\rm N_2$  or air.