

### Design alternatives and economic analysis of CO<sub>2</sub> terminal

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CCS is a promising technology to solve climate-related problems and to decelerate global warming. In CCS chain, CO<sub>2</sub> storage is considered as the final stage to block CO<sub>2</sub> emission. To safely and efficiently deliver CO<sub>2</sub> from capture and liquefaction site to seashore and connect incoming CO<sub>2</sub> to injection site, CO<sub>2</sub> terminal is essential. Even though CO<sub>2</sub> terminal is involved with many safety and operation issues, research on CO<sub>2</sub> terminal is insufficient. In this study, various CO<sub>2</sub> terminal configurations are proposed including CO<sub>2</sub> storage tank, Boil-off gas (BOG) treatment and booster pumps. Moreover, economic analysis is performed based on the ASME code. The result shows that BOG treatment with CO<sub>2</sub> itself has the lowest operating energy as well as total cost.

This work was supported by the Energy Efficiency & Resources Core Technology Program of the Korea Institute of Energy Technology Evaluation and Planning (KETEP) granted financial resource from the Ministry of Trade, Industry & Energy, Republic of Korea (Nb. 20132010201760)