Experimental Verification of the Iso-structural CH<sub>4</sub> - Flue Gas Replacement Occurring in sH Hydrates

<u>이요한</u>, 이동영, 서용원<sup>†</sup> 울산과학기술대학교 (ywseo@unist.ac.kr<sup>†</sup>)

In this study, flue gas, consist of CO $_2$  (10%) + N $_2$  (90%) and CO $_2$  (20%) + N $_2$  (80%), was injected into initial sH hydrate, formed with 2,2-dimethylbutane (Neohexane, NH) and CH $_4$  (99.95%) gas for CH4 recovery and CO2 sequestration. The four- phase (H-L $_W$ -L $_{NH}$ -V) equilibrium line shift after the replacement verified that flue gas was successfully replaced with the CH4 in the sH hydrates. The  $^{13}$ C NMR confirmed that the CH $_4$ -flue gas replacement reaction proceeded without structural transition and the CO $_2$  molecules also occupied the cages of sH hydrates. Stability conditions and heat of dissociation values after the replacement were measured using a high pressure microdifferential scanning calorimeter (HP  $\mu$  –DSC) to confirm the extent of the replacement. During the CH $_4$  – flue gas replacement in sH hydrates, there was no significant heat flow change associated with the dissociation and formation of hydrates. This study revealed that the CH $_4$  – flue gas replacement in sH hydrate could successfully proceed without structural transition and noticeable hydrate lattice destruction.