Hydrate Phase Equilibria and Structure Identification of the CH<sub>4</sub> + CO<sub>2</sub> + Thermodynamic Hydrate Promoter Systems for Application to CO<sub>2</sub> Capture from Natural Gas

Some natural gas fields located in Southeast Asia contain high levels of  $CO_2$  content which can reduce energy density and increase production cost. Gas hydrate-based separation can be a good candidate for capturing  $CO_2$  from natural gas because the gas is obtained from high pressure reserviors. In this study, thermodynamic and structural analyses of the  $CH_4$  +  $CO_2$  hydrate were conducted in the presence of various thermodynamic hydrate promoters (THPs) such as tetrahydrofuran (THF), neohexane (NH), and tetra-n-butyl ammonium chloride (TBAC) in order to investigate  $CO_2$  capture characteristics depending on the structure. Three-phase (H-LW-V) or four-phase (H-LW-LNH-V) equilibria of the  $CH_4$  (50%) +  $CO_2$  (50%) + THP hydrates were measured to determine hydrate stability conditions. The phase equilibrium results showed that the addition of TBAC to the system resulted in the most significant thermodynamic promotion. Powder X-ray diffraction (PXRD) and Raman spectroscopy revealed that for the  $CH_4$  (50%) +  $CO_2$  (50%) gas mixture the addition of TBAC, THF, and NH induced the formation of semiclathrate, sII, and SH hydrate, respectively.