Structure Identification and Thermodynamic Stability of Mixed CHF<sub>3</sub> + N<sub>2</sub> Gas Hydrates

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CHF<sub>3</sub> (fluoroform, HFC-23), one of the most common F-gases, is primarily used as a useful refrigerant or used in the semiconductor industry. However, because of its significant global warming potential that is 11700 times higher than that of  $CO_2$ , the effective method to prevent the release of CHF<sub>3</sub> into the atmosphere should be established. To solve this problem, gas hydrate-based CHF<sub>3</sub> capture was suggested as one of the solutions. In this study, the thermodynamic and structural properties of the mixed CHF<sub>3</sub> + N<sub>2</sub> gas hydrates were investigated with a primary focus on macroscopic phase behaviors and microscopic analyses. The three-phase (gas hydrate (H) – liquid water (L<sub>W</sub>) – vapor (V)) equilibria of the mixed CHF<sub>3</sub> + N<sub>2</sub> gas hydrates were measured at different CHF<sub>3</sub> concentrations (10 , 20, 40, 60, 80, and 100 %). As the concentration of CHF<sub>3</sub> decreases, the three-phase equilibriua were inhibited. The accurate structures of the mixed CHF<sub>3</sub> + N<sub>2</sub> gas hydrates were identified through powder X-ray diffraction, and further verified using <sup>13</sup>C NMR and <sup>19</sup>F NMR. The results from this study are expected to be helpful in understanding and developing a CHF<sub>3</sub> capture process using gas hydrate formation.