Preparation of Al<sub>2</sub>O<sub>3</sub>-encapsulated Ru Nanoparticle Catalysts for the Hydrodeoxygenation of Guaiacol

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 $Al_2O_3$ -encapsulated Ru nanoparticle (Ru@Al\_2O\_3) catalysts were synthesized by a simple one pot synthesis method using a PVP-stabilized Ru colloid solution. Because the alumina-encapsulated Ru nanoparticles havethe more metal-support interface, the catalytic activity of Ru@Al\_2O\_3 was significantly higher compared to the conventional alumina-supported Ru catalysts (Ru/Al\_2O\_3) for the liquid phase hydrodeoxygenation of Guaiacol, demonstrating three times higher conversion and four times higher oxygen removal. Ru@Al\_2O\_3 catalyst exhibited good selectivity to the production of cyclohexene, an important intermediate in various industrial processes.