## Suspension polymerization of thermally expandable microspheres using low-temperature initiators

<u>소재일</u>, 임미정, 천영걸, 하진욱<sup>1</sup>, 심상은<sup>†</sup> 인하대학교; <sup>1</sup>자동차 부품 연구원 (seshim@inha.ac.kr<sup>†</sup>)

Thermally expandable microspheres with core-shell structure have a lot of industrial application. The microspheres which have the typical diameter of  $5-50~\mu m$  can be expanded to microballoons with 50-100 times larger volume.

In this study, thermally expandable microspheres are synthesized with acrylonitrile(AN) and methyl methacrylate(MMA) . N-octane is used the blowing agent. Suspension polymerization of AN and MMA in water are stabilized by PVP. BDDMA is used as crosslinker. AIBN, V-70, V-65 V-59 are used as the initiator. When the V-70 is used, the microspheres are made at low temperature. V-70 initiator which has low decomposition temperature is the most suitable to prepare the stable microcapsules with particle size of 20-30  $\mu m$ . The stable capsules without destruction of particles could be obtained. When the initiator amount is 1.5 wt.% and the pressure is 3 bar , the particle size is 30.16  $\mu m$  and the encapsulation of n-octane is 40 %. The particles expand at 156 °C.

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