CO<sub>2</sub> conversion for CO<sub>2</sub> reduction: Dry reforming of methane for acetic acid production

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Recently, as  $CO_2$  regulation gets much stricter due to global warming,  $CO_2$  conversion has attracting much attention as one of the solutions to reduce  $CO_2$  emissions. Dry reforming of methane (DRM) is one of the promising  $CO_2$  conversion reactions because one of its feed, natural gas, is cheap and the high  $CO_2$  feed ratio ( $CH_4:CO_2=1:1$ ) can lead to large  $CO_2$  reduction effect. Utilizing the produced syngas with a condition of  $H_2/CO=1$ , acetic acid can be synthesized via  $2H_2+2CO\rightarrow CH_3COOH$ . This study focuses on design and simulation of an acetic acid plant employing DRM technology. The overall process is developed by using a process simulator Aspen plus<sup>®</sup>.  $CO_2$  life cycle assessment (LCA) and economic evaluation are carried out to examine the feasibility of the developed process.