

Important Design Factors of Amine-Based Solid Adsorbents for Post-Combustion CO₂ Capture

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Substantial efforts have been made to increase the CO₂ working capacity of amine adsorbents for efficient CO₂ capture. However, the ultimate metric for assessing adsorbents is not the CO₂ capacity but the regeneration heat required for capturing a fixed amount of CO₂. In this work, we synthesized PEI/SiO₂ adsorbents functionalized with various epoxides. This provided adsorbents with different amine structures showing various CO₂/H₂O adsorption properties. Our studies revealed that, contrary to what we would normally expect, the CO₂ working capacity was not a decisive factor in determining the regeneration heat required for CO₂ capture. This is because the benefit of large CO₂ working capacity was cancelled out by the difficulty of CO₂ desorption. Instead, the suppression of H₂O co-adsorption was critical for reducing regeneration heat, because substantial latent heat is required for H₂O desorption. Consequently, the PEI/SiO₂ functionalized with 1,2-epoxybutane required much lower regeneration heat (2.66 GJ tCO₂⁻¹) than the conventional PEI/SiO₂ (4.03 GJ tCO₂⁻¹), because of suppressed H₂O co-adsorption as well as moderately high CO₂ working capacity.