

Investigation of Boron Doping effect on Microstructure of Ni-Rich $\text{Li}[\text{Ni}_{1-x}\text{Co}_x]\text{O}_2$ Cathode Materials for Lithium Batteries

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Ni content has steadily been increased in layered NCA NCM cathode, currently deployed in current EVs, to increase energy density of lithium-ion batteries. However, this approach of simply increasing Ni content compromises battery lifetime and thermal stability due to rapid capacity fading and an abundance of unstable Ni^{4+} species. For a longer driving range of electric vehicles (EVs) per charge, the development of advanced cathode materials is necessary as they largely determine the capacity and service life of lithium-ion batteries. One of the main culprit for rapid capacity fading of Ni-rich layered cathodes is microcracking which accelerate interfacial side reactions by exposing internal surface of cathode particles. Here, we suggest a novel cathode material by introducing boron to the binary system $\text{Li}[\text{Ni}_{0.9}\text{Co}_{0.1}]\text{O}_2$ (NC90) to create a new class of layered cathode materials, $\text{Li}[\text{Ni}_{1-x-y}\text{Co}_x\text{B}_y]\text{O}_2$ (NCB). A series of NCB cathodes with 0.5, 1.0, 1.5, and 2 mol% of B systematically characterized to investigate the capacity fading mechanism and to determine the optimal microstructure for better cycling stability.