Characterization of In-based/ZSM-5 catalyst for CH₄-SCR

The selective catalytic reduction (SCR) of NO by methane (CH₄-SCR : CH₄ + O₂ + 2NO \rightarrow CO₂ + 2H₂O + N₂) is one of the aftertreatment technologies for the control of slipped methane and thermal NO_x emitted from vehicles or stationary sources by natural gas combustion. Indium containing zeolites has been reported as promising catalyst formulation for the CH4-SCR reaction due to the intrinsic activity of In cations as an active sites. The reaction intermediate such as nitrate and nitrite formed by NO oxidation possibly play a role in the activation of methane on the active sites. In this study, we prepared the In-Pt/ZSM-5 catalysts for simultaneous CH₄-NO reduction. The catalysts revealed further improvement of catalytic activity by the treatment with 10% H₂ flow at 500 °C. The enhanced CH₄-SCR performance by the reduction treatment may be attributed to the increased amount of In cations and redispersion of Pt crystallites on the external surface into the ZSM-5 channels. In addition, a series of In-based ZSM-5 catalysts has been prepared by adding Ir or Co to compare the CH₄-SCR activity.