

Ni/Al<sub>2</sub>O<sub>3</sub>계 액체 연료 분해용 흡열 촉매 특성 연구송경호<sup>1,2</sup>, 정순관<sup>3</sup>, 정병훈<sup>4</sup>, 김학주<sup>1,†</sup><sup>1</sup>한국에너지기술연구원; <sup>2</sup>고려대학교; <sup>3</sup>에너지기술연구원; <sup>4</sup>국방과학연구소(Hakjukim@kier.re.kr<sup>†</sup>)

Supercritical methylcyclohexane cracking of NiAl<sub>2</sub>O<sub>4</sub> spinel-based catalysts with varying Ni/Al deficiencies was investigated. Thus, catalysts with Ni contents of 10–50 wt.% were prepared by typical co-precipitation methods. The performance and physicochemical properties of the reference stoichiometric Ni<sub>3</sub>Al<sub>7</sub> catalyst differed significantly from those of the other catalysts. Indeed, the Ni-deficient Ni<sub>1</sub>Al<sub>9</sub> catalyst led to the formation of large Ni particles (diameter: 20 nm) and abundant strong acid sites, without spinel structure formation, owing to the excess Al. These acted with sufficient environment and structure to form the coke precursor nickel carbide, resulting in a pressure drop within 17 min. On the other hand, the additional NiO linked to the NiAl<sub>2</sub>O<sub>4</sub> spinel structure of the Al-deficient Ni<sub>5</sub>Al<sub>5</sub> catalyst formed small crystals (10 nm), owing to the excess Ni, and displayed improved Ni dispersion. Thus, dehydrogenation proceeded effectively, thereby improving the resistance to coke formation. This catalytic behavior further demonstrated the remarkable activity and stability of this catalyst under mild conditions (450 °C and 4 Mpa).