

Chap. 28. Convective mass transfer

- convective mass transfer : bulk motion of fluid flow 이 수반되는 계에서의 물질전달현상
 - ~ systems: transport of mass between a boundary surface and a moving fluid
 - transport of mass between two immiscible, moving fluids
 - ~ driving force : concentration difference between a boundary and bulk phase
 - ~ types : forced convection by externally generated flow of fluids by pump, fan, ...
 - natural convection in gravitational field, interface-tensional field, ...
 - ~ rate (or flux) of convective mass transfer: $N_A = k_c \Delta c_A = k_c (c_{A,s} - c_{A,\infty})$
- convective heat transfer : closely similar to convective mass transfer, $q/A = h\Delta T$

1. Fundamental considerations in convective mass transfer

- 층류(laminar)와 난류(turbulent)에 의한 대류물질전달의 전달메카니즘 구분
 - ~ laminar flow fluid near the surface : means by molecular transport of moving fluids
 - ~ turbulent : movement of packets of mass across streamlines, transport by eddies
- hydrodynamic boundary layer in convective mass transfer : $N_A = k_c (c_{A,s} - c_{A,\infty})$
 - N_A : moles of solute A leaving the interface per time and unit interfacial area
 - k_c : convective mass transfer coefficient
 - $c_{A,s}$: concentration of solute at the interface
 - $c_{A,\infty}$: bulk concentration, mixing-cup concentration, average composition of bulk flow
- evaluation of convective mass transfer coefficient, k_c

2. Significant parameters in convective mass transfer

- dimensionless parameters to correlate convective mass transport data

(1) momentum transfer

$$\text{Reynolds number, } Re = \frac{\rho D v}{\mu} = \frac{\text{관성력}}{\text{점성력}}; \quad \text{Euler number, } Eu = \frac{P}{\rho v^2} = \frac{\text{압력힘}}{\text{관성력}};$$

$$\text{Froude number, } Fr = \frac{v^2}{gD} = \frac{\text{관성력}}{\text{중력힘}}$$

(2) convective heat transport

$$\text{Prandtl number, } Pr = \frac{\nu}{\alpha} = \frac{\text{운동량확산}}{\text{열확산}},$$

$$\text{Nusselt number, } Nu = \frac{hL}{k}$$

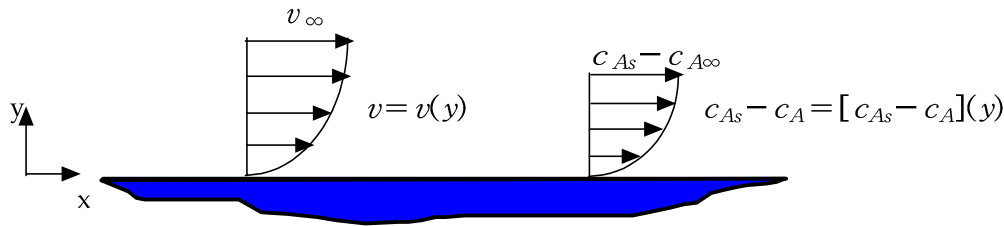
(3) convective mass transport

$$\text{Schmidt number, } Sc = \frac{\nu}{D_{AB}} = \frac{\text{운동량확산}}{\text{물질확산}},$$

$$\text{Lewis number, } Le = \frac{\alpha}{D_{AB}} = \frac{Sc}{Pr} = \frac{\text{열확산}}{\text{물질확산}}$$

$$\text{Sherwood number, } Sh = \frac{k_c L}{D_{AB}}$$

• Sherwood number relation



- mass transfer between the surface and the fluid : $N_A = k_c(c_{A,s} - c_{A,\infty})$

- mass transfer by molecular diffusion at the surface: $N_A = -D_{AB} \frac{dc_A}{dy} \Big|_{y=0}$

- same flux of component A leaving the surface and entering the fluid

$$N_A = k_c(c_{A,s} - c_{A,\infty}) = -D_{AB} \frac{d}{dy}(c_A - c_{A,s}) \Big|_{y=0}$$

$$\rightarrow \frac{k_c}{D_{AB}} = \frac{-d(c_A - c_{A,s})/dy \Big|_{y=0}}{(c_{A,s} - c_{A,\infty})}$$

$$\rightarrow Sh = \frac{k_c L}{D_{AB}} = \frac{-d(c_A - c_{A,s})/dy \Big|_{y=0}}{(c_{A,s} - c_{A,\infty})/L}$$

3. Dimensionless analysis of convective mass transfer

• correlating experimental data into the explicit form of various dimensionless parameters

(1) Transfer into a stream flowing under forced convection

대상 : circular conduit

Variable	Symbol	Dimensions
pipe diameter	D	L
fluid density	ρ	M/L^3
fluid viscosity	μ	M/Lt
fluid velocity	v	L/t
mass diffusivity	D_{AB}	L^2/t
mass-transfer coefficient	k_c	L/t

• Buckingham- π method

number of variable (6); number of dimensions (3: L t , M)

number of core variables = 6 - 3 = 3 (D_{AB} , ρ , D)

$$\pi_1 = D_{AB}^a \rho^b D^c k_c \quad \pi_2 = D_{AB}^d \rho^e D^f v, \quad \pi_3 = D_{AB}^g \rho^h D^i \mu$$

$$[\pi_1] = 1 = \left(\frac{L}{t}\right) \left(\frac{L^2}{t}\right)^a \left(\frac{M}{L^3}\right)^b L^c : \text{dimensionless}$$

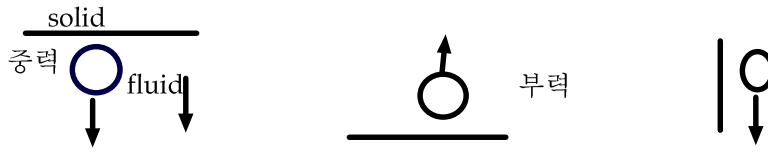
$$L : 0 = 2a - 3b + c + 1 ; \quad t : 0 = -a - 1 ; \quad M : 0 = b \rightarrow a = -1, b = 0$$

$$\pi_1 = \frac{k_c D}{D_{AB}} = Sh, \quad \pi_2 = \frac{Dv}{D_{AB}}, \quad \pi_3 = \frac{\mu}{\rho D_{AB}} = \frac{\mu/\rho}{D_{AB}} = Sc, \quad \frac{\pi_2}{\pi_3} = \frac{\rho Dv}{\mu} = Re$$

$$\pi_1 = \pi_1(\pi_2, \pi_3) \rightarrow Sh = f(Re, Sc) : \text{forced convection in a confined geometry}$$

(2) Transfer into a phase whose motion is due to natural convection

- natural convection(자연대류)에 의한 물질전달



※ 중력장에서 평형상태에 있는 주변의 유체층에 비하여 중력 또는 부력의 차이로부터 기인되는 유체의 유동에 부가되어 나타나는 물질전달

- 부력의 크기(buoyancy force) : $g\Delta\rho_A$

- important dimensionless parameter: $Gr_{AB} = \frac{L^3 g \Delta\rho_A}{\rho \nu^2}$: Grashof number

cf.: $Ra = GrPr = \frac{g\beta\Delta c_A L^3}{\alpha D_{AB}}$: Rayleigh number

- Buckingham- π method

Variable	Symbol	Dimensions
characteristic length	L	L
fluid density	ρ	M/L ³
fluid viscosity	μ	M/Lt
buoyant force	$g\Delta\rho_A$	M/L ² t ²
mass diffusivity	D_{AB}	L ² /t
mass-transfer coefficient	k_c	L/t

core variables (3) : (D_{AB} , L, μ)

$$\pi_1 = D_{AB}^a L^b \mu^c k_c \quad \pi_2 = D_{AB}^d L^e \mu^f \rho \quad \pi_3 = D_{AB}^g L^h \mu^i g\Delta\rho_A$$

$$\pi_1 = \frac{k_c L}{D_{AB}} = Sh_{AB}, \quad \pi_2 = \frac{\rho D_{AB}}{\mu} = \frac{1}{Sc}, \quad \pi_3 = \frac{L^3 g \Delta\rho_A}{\mu D_{AB}}, \quad \pi_2 \pi_3 = Gr_{AB}$$

$$\pi_1 = \pi_1(\pi_2, \pi_3) \rightarrow Sh = f(Gr_{AB}, Sc) : \text{natural convection in a gravity field}$$

Ex. Sherwood number correlation

Sc \rightarrow 물성에 의하여 결정되는 매개인자.

Re(강제대류) or Gr(자연대류) \rightarrow 외력 (유체유동, 즉 추진력)을 포함하는 매개인자

$$\frac{dC_A}{dy} \Big|_{y=0} = Sh = f(Re, Sc) \rightarrow \text{해석적인 상관식 또는 실험적인 상관식의 원형}$$

Blasius flow 의 경우(강제대류) : $Sh = aRe^b Sc^c \rightarrow a, b, c$ 결정(해석적 또는 실험적 방법)

물질전달량: Re, Sc 계산 $\rightarrow Sh = \frac{k_c L}{D_{AB}}$ 계산후 k_c 환산 $\rightarrow N_A = k_c(c_{A,s} - c_{A,\infty})$ 계산