Number of dimensional variables  $\longrightarrow n$ Number of fundamental dimensions  $\longrightarrow m$ 



Number of dimensionless variables

$$\rightarrow n - m$$

- $N_A = k_c \Delta C$ : rate of mass transfer
  - $k_c = k_c(\rho, \mu, D_v, u, D)$  = F  $F(k_c, \rho, \mu, D_v, u, D) = 0 \qquad n = 6$

- . Concentration difference
- . Physical properties
- . Degree of turbulence
- . Geometry

Number of fundamental dimensions; [M], [L],  $[T] \rightarrow m = 3$ 

$$k_c[=m/s][=LT^{-1}]$$
 $\rho[=kg/m^3][=ML^{-3}]$ 
 $\mu[=g/m \cdot s][=ML^{-1}T^{-1}]$ 
 $D_v[=m^2/s][=L^2T^{-1}]$ 
 $u[=m/s][=LT^{-1}]$ 
 $D[=m][=L]$ 



Number of fundamental dimensions; [M], [L],  $[T] \rightarrow m = 3$ 

- Recurring sets

$$D[=L] \rightarrow [L] = D$$
  
 $\rho[=ML^{-3}] \rightarrow [M] = \rho \times [L^{3}] = \rho D^{3}$   
 $u[=LT^{-1}] \rightarrow [T] = u^{-1}[L] = u^{-1}D$ 



Remaining variables ;  $k_c$ ,  $D_v$ ,  $\mu$ 

1) 
$$k_c[=LT^{-1}]$$
  
 $\pi_1 = \frac{k_c}{[LT^{-1}]} = \frac{k_c}{D(u^{-1}D)^{-1}} = \frac{k_c}{u}$ 

2) 
$$D_v[=L^2T^{-1}]$$
  
 $\pi_2 = \frac{C_p}{[L^2T^{-1}]} = \frac{D_v}{(D^2)(u^{-1}D)^{-1}} = \frac{D_v}{D \cdot u}$ 

3) 
$$\mu[=ML^{-1}T^{-1}]$$

$$\pi_3 = \frac{\mu}{[ML^{-1}T^{-1}]} = \frac{\mu}{[(\rho D^3)(D^{-1})(u^{-1}D)^{-1}]} = \frac{\mu}{\rho uD}$$



Modification of dimensionless groups

1) 
$$\pi_1' = \frac{\pi_1}{\pi_2} = \frac{k_c/u}{D_u/D \cdot u} = \frac{k_c D}{D_u}$$
  $\pi_1' = Sh$ 

2) 
$$\pi_2' = \pi_2^{-1} \cdot \pi_3 = \left(\frac{D_v}{D \cdot u}\right) \left(\frac{\mu}{\rho u D}\right) = \frac{\mu/\rho}{D_v} = \frac{\nu}{D_v}$$
  $\pi_2' = Sc$ 

3) 
$$\pi_3' = \pi_3^{-1} = \left(\frac{\mu}{\rho u D}\right)^{-1} = \frac{\mu}{\rho u D}$$
  $\pi_3' = Re$ 



For heat transfer
$$Nu = Nu(Pr, Re, Gr)$$

$$Nu = \frac{hD}{k}$$

$$Pr = \frac{v}{\alpha} = \frac{C_p \mu}{k}$$

$$Sh = \frac{k_c D}{D_v} = \frac{convective}{df fus} \quad m \text{ ass transfer } coefficient$$

$$Sh = \frac{k_c D}{D_v}$$

$$Sh = 0.023 Re^{0.8} Sc^{\frac{1}{3}} \left(\frac{\mu}{\mu_w}\right)^{0.14}$$

For turbulent flow

$$Sh = 1.76 \ Gz_M^{\frac{1}{3}}$$

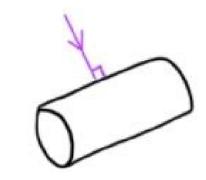
For laminar flow

$$Gz_{M} = \frac{\dot{m}}{D_{v}\rho L} = \frac{\pi}{4}Re \cdot Sc \frac{D}{L}$$
 $Gz_{H} = \frac{\dot{m}C_{p}}{k \cdot L} = \frac{\pi}{4}Re \cdot Pr \frac{D}{L}$ 



#### 17.6 Case studies

#### Flow normal to cylinders



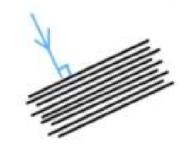
 $Sh = 0.61Re^{1/2}Sc^{1/3}$ 

## Flow normal to sphere



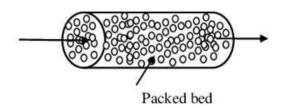
$$Sh \sim 2.0$$
 for small Re  $Sh = 2.0 + 0.6Re^{1/2}Sc^{1/3}$  for  $Re \leq 1,000$ 

## Flow normal to many cylinders



$$Sh = 1.28Re^{0.4}Sc^{1/3}$$

### Packed bed



$$Sh = 1.17Re^{0.585}Sc^{1/3}$$
  
For void fraction of ~0.4

